Electronic Supplementary Materials

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Effective removal of Sb(V) from aqueous solutions by micro-electrolysis with composite scrap iron-manganese as filler

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Table S1	Composition and concentration of artificially simulated wastewater				
Reagent	Concentration(mg/L)	Reagent	Concentration(mg/L)		
$C_6H_{12}O_6$	1000	Na_2SO_4	800		
NH ₄ Cl	80	NaHCO ₃	60		
KH_2PO_4	20	$MgSO_4 \bullet 7H_2O$	30		
Sb(V)	1000	$Na_2S \bullet 9H_2O$	400		

Table S2 Designed working conditions								
Stage	No.	HRT(h)	Mn mass ratio	Fe/C mass ratio				
	HRT-8	8	0%	1.6 : 1				
		8	20 %	1.6 : 1				
	HRT-10	10	0 %	1.6:1				
		10	20%	1.6 : 1				
та	HRT-12	12	0 %	1.6 : 1				
1		12	20%	1.6 : 1				
	HRT-16	16	0 %	1.6 : 1				
		16	20%	1.6 : 1				
	HRT-24	24	0 %	1.6 : 1				
		24	20%	1.6 : 1				
	Fe-2C	24	10%	1:2				
	Fe-C	24	10%	1:1				
	2Fe-C ^c	24	10%	2:1				
пр	3Fe-C	24	10%	3:1				
11	0%-Mn	24	0%	2:1				
	11.11%-Mn	24	11.11%	2:1				
	14.29%-Mn	24	14.29%	2:1				
	25.00%-Mn	24	25%	2:1				

a. Stage I is focused on investigating the impact of hydraulic retention time (HRT).

b. Stage II aims to examine the effects of varying Fe/C/Mn ratios.

c. The condition can also be named as 10%-Mn to investigate the variation of Sb(V) removal by Fe-Mn-C ME with different Mn mass ratio.

Tabl	Table S3 Specific surface area of Fe-Mn flocs and Fe flocs							
No.	Mass ratio o	of Mn	BET specific surface area (m ² /g)					
0%-Mn	0%		117.67					
14.29%-Mn	14.29%		130.79					
25.00%-Mn	25.00%		121.36	121.36				
		· C.D. M	1.66	-				
Table 54 Fe()	(1) and Fe(111) content	of Fe-Min flocs at	different Min mass ratio	S				
0.00% Mp		Fe(II)		51.3%				
14 20% Mp		48.7%		51.5% 42.2%				
25 00%-Mn		55.1%	42.2%	42.270				
Table S5 Sb(I No.	II) and Sb(V) contents Sb(III)	of Fe-Mn flocs at Sb(V)	different Mn mass ratio Sb(III)/	Sb(V)				
0%-Mn 14 20% Mn	31.9%	63.1%	0.4	· / Q				
25 00%-Mn	35.0%	65.0%	0.5	0.58				
$\begin{array}{c ccccc} (a) & \hline c & w & v & v \\ \hline c & 01.97 \\ \hline c & 0K & 23.31 \\ \hline s & s & w & 00.10 \\ \hline c & s & b & 00.15 \\ \hline s & b & 00.15 \\ \hline m & K & 00.79 \\ \hline 1.5 & 0 & FeK & 73.69 \\ \hline 1.0 & & & & & \\ \hline 0.5 & & & & & & \\ \hline 0.0 & c & Si & Sb & Mn \\ \hline 0 & 2 & 4 & 6 \\ \hline c & energy - keV \\ \hline Fig. S1 & El \end{array}$	$\begin{array}{c ccccc} \hline & & & & & & \\ \hline & & & & & & \\ \hline & & & &$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c cccc} & & & & \\ \hline & & & & \\ \hline \hline & & & \\ \hline & & & \\ \hline \hline & & & \\ \hline \hline & & & \\ \hline \hline \\ \hline & & & \\ \hline \hline \hline \\ \hline & & & \\ \hline \hline \hline \hline$	vitz Atze 02.47 07.28 19.55 43.23 00.30 00.37 00.56 00.16 09.80 06.31 67.31 42.64 Fc Mn 6 8 1 -keV 1				
(n;e) (a) Fe(III) Fe 2p _{1/2} 48.7% Sat. Sat Sat. Sat Sat. Sat Sat. Sat	Fe 2p _{3/2}	e 2p _{1/2} 57.8% Fe(III) 42.2% Sat Sat	3/2 (C) Fe 2p Sat. Sut. Sut. Sut. Sut. Sut. Sut. Sut. Su	Fe(II) Fe 2p _{3/2} 55.1 % Fe(III) 4.9 %				

 740
 735
 730
 725
 720
 715
 710
 740
 735
 730
 725
 720
 715
 710

 Binding Energy (eV)
 Binding Energy (eV)
 Binding Energy (eV)
 Binding Energy (eV)
 Binding Energy (eV)

 Fig. S2
 High-resolution XPS spectra of Fe 2p of flocs (a) 0%-Mn (b) 14.29%-Mn (c) 25.00%-Mn

S1 Reaction equations involved in the Fe-Mn-C micro-electrolysis system

In the micro-electrolysis system, the presence of varying electrode potentials between iron and carbon, as well as manganese and carbon, facilitates redox reactions among the three distinct media (Eqs. (S1)-(S5)).

Anode (Fe & Mn):
$$Fe-2e^{-} \to Fe^{2+}, E_0(Fe^{2+}/Fe)=-0.44V$$
 (S1)

$$Fe^{2+}-e^{-} \rightarrow Fe^{3+}, \quad E_0(Fe^{3+}/Fe^{2+})=0.77V$$
 (S2)

$$Mn-2e^{-} \rightarrow Mn^{2+}, E_0(Mn^{2+}/Mn) = -1.88V$$
 (S3)

Cathode (C):
$$2H^++2e^- \rightarrow 2[H] \rightarrow H_2, E_0(H_2/H^+)=0V$$
 (S4)

 $O_2+2H_2O+4e^- \rightarrow 4OH^-$ (Alkaline or neutral conditions),

$$E_0(O_2/OH^-)=0.40 \text{ V}$$

(S5)

Iron and manganese also exhibit a discernible potential difference, rendering them susceptible to reaction (Eq. (S6)). As indicated by Table S4 and Fig. S1, the escalation in manganese content within the micro-electrolysis reaction system coincides with an elevation in the Fe²⁺ content within the flocs, concomitant with a reduction in Fe³⁺ concentration. This outcome signifies the occurrence of a supplementary redox reaction between metallic Mn and Fe³⁺ (Eq. (S7)).

$$Mn+Fe^{2+} \rightarrow Mn^{2+}+Fe$$
 (S6)

$$Mn+2Fe^{3+} \rightarrow Mn^{2+}+2Fe^{2+}$$
(S7)

In the Sb(V) removal process, a portion of Sb(V) is adsorbed and eliminated by the iron-manganese flocs generated through micro-electrolysis, while another fraction undergoes reduction by Fe^{2+} and reductive hydrogen, resulting in the formation of Sb(OH)₃ precipitate during coagulation. This precipitate is subsequently removed through adsorption and co-precipitation reactions within the flocs (Eqs. (S8)-(S11)).

$$Mn^{2+} + FeOOH \rightarrow Mn_x Fe_y OOH$$
(S8)

$$Sb^{5+}+2Fe^{2+} \rightarrow Sb^{3+}+2Fe^{3+}$$
(S9)

$$\mathbf{Sb}^{5+} + 2[\mathbf{H}] \rightarrow \mathbf{Sb}^{3+} + \mathbf{H}_2 \tag{S10}$$

$$Sb^{3+}+OH^{-}\rightarrow Sb(OH)_{3}$$
 (S11)