



Optimization of acidic extraction of astaxanthin from *Phaffia rhodozyma**

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Abstract: Optimization of a process for extracting astaxanthin from *Phaffia rhodozyma* by acidic method was investigated, regarding several extraction factors such as acids, organic solvents, temperature and time. Fractional factorial design, central composite design and response surface methodology were used to derive a statistically optimal model, which corresponded to the following optimal condition: concentration of lactic acid at 5.55 mol/L, ratio of ethanol to yeast dry weight at 20.25 ml/g, temperature for cell-disruption at 30 °C, and extraction time for 3 min. Under this condition, astaxanthin and the total carotenoids could be extracted in amounts of 1294.7 µg/g and 1516.0 µg/g, respectively. This acidic method has advantages such as high extraction efficiency, low chemical toxicity and no special requirement of instruments. Therefore, it might be a more feasible and practical method for industrial practice.

Key words: Astaxanthin, *Phaffia rhodozyma*, Extracting, Optimization, Acidic method

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INTRODUCTION

Carotenoids are a class of natural fat-soluble pigments generally found in plants, algae and photosynthetic bacteria, where they play a critical role in the photosynthetic process. Carotenoids also exist in some non-photosynthetic bacteria, yeasts and molds, where they may carry out a protective function against damages induced by light and oxygen (Black and Mathews-Roth, 1991; Conn *et al.*, 1991; Kobayashi *et al.*, 1997; Wang and Li, 1997). In addition, carotenoids were reported to serve as antioxidants and a source of vitamin A in animals (Ong and Tee, 1992; Britton, 1995; Miki, 1991). As animals by themselves cannot synthesize carotenoids, these chemicals can be supplied in the animals' diets, and lead to bright meat colors.

Astaxanthin (3,3'-dihydroxy- β , β -carotene-4,4'-dione) is a unique carotenoid widely distributed in nature. It is one of the major pigments in the carotenoid family that is commonly used to provide coloration characteristics to some birds, crustaceans and salmon (Johnson, 1991; Verdoes *et al.*, 1999). Additionally, other diverse biological functions of astaxanthin have attracted more and more interest due to its health benefits to human beings in light of its roles in cancer prevention, enhancement of immune response, and serving as a free radical quencher (Fraser *et al.*, 1997; Kurashige *et al.*, 1990; Lawlor and O'Brien, 1995; Guerin *et al.*, 2003; Pallocza and Krinsky, 1992; Bertram and Vine, 2005). As a result, astaxanthin has a high market value to both the nutraceutical and food industries.

Astaxanthin is currently chemically synthesized and added into some animal feeds for pigmentation of animals, especially for marine fishes. However, synthetic astaxanthin is expensive (approximately 2000 USD/kg). Johnson (1991) reported that syn-

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thetic astaxanthin accounted for approximately 10% of the total cost of the fish feed. Moreover, synthetic astaxanthin has not been approved as a GRAS (generally recognized as safe) chemical in the US and thus is not allowed to be used as a functional food additive or medicinal ingredient (Tangeras and Slinde, 1994). Therefore, production of astaxanthin from natural source is a potential alternative to replace synthetic astaxanthin. This market driven force has prompted considerable research for developing natural astaxanthin.

Besides the extraction of astaxanthin from green alga *Haematococcus pluvialis* and crustaceans, the red basidiomycetous yeast, *Phaffia rhodozyma*, has been identified as the best biological source of astaxanthin. *Phaffia rhodozyma* can accumulate total carotenoids up to a level at concentrations of 500~2000 µg/g in dry yeast, of which 45%~95% is astaxanthin (Johnson, 2003). Although the concentration of astaxanthin in *Phaffia rhodozyma* is lower than that in the green alga *Haematococcus pluvialis*, the yeast has the advantage of producing higher amount of astaxanthin through rapid self-propagation. Therefore, the yeast has been recognized as the most promising source for producing natural astaxanthin (Johnson, 2003).

Phaffia rhodozyma synthesizes astaxanthin in its cytoplasm membrane, which has a rigid cell wall that makes animals have more difficulty to efficiently absorb and digest this polyfunctional substance (Johnson, 1991; Ytrestrøyl et al., 2005). Therefore, disrupting the yeast cell for extracting astaxanthin more efficiently is crucial for potentially commercial utilizations of astaxanthin.

Generally speaking, yeasts can be disrupted by biological, physical and chemical methods. For example, hot dimethyl-sulphoxide (DMSO) has been successfully used for extracting astaxanthin from *Phaffia rhodozyma* (Sedmak et al., 1990; Johnson, 1991), but this method is not suitable for producing astaxanthin in food- and/or pharmaceutical-grade products due to the DMSO residue. Enzymatic method has also been widely used in yeast disruption (Gentles and Haard, 1991; Johnson et al., 1977; 1980; Storebakken et al., 2004), but it is time-consuming to break the cells and may simultaneously result in serious degradation of astaxanthin. High-pressure homogenization and ball mill have been commonly

used to disrupt vegetable germs and cells (Tangeras et al., 1989; Gentles and Haard, 1991), but they are not efficient for astaxanthin extraction from *Phaffia rhodozyma*, because the high temperature and less than 80% of cell disruption resulted in a low productivity of astaxanthin. Cell wall is susceptible to alkaline conditions, however, alkaline chemicals should as much as possible not be used during the extraction and purification steps because they make astaxanthin irreversibly changed to astacene (Johnson, 1991). Alternatively, acidic method for disrupting *Phaffia rhodozyma* has an overall advantage due to its rapid and efficient cell disruption capability and absence of chemical additives residues, although acids are involved in the problem of possible astaxanthin degradation (Johnson, 1991). Therefore, the purpose of this work was to optimize the process of astaxanthin extraction from *Phaffia rhodozyma* by acidic method.

MATERIALS AND METHODS

Reagents

Hydrochloric acid, lactic acid, acetic acid and organic solvents such as acetone, alcohol and chloroform, etc., which were used for yeast cell disruption and carotenoid extraction, were all of analytical grade. Methanol of HPLC grade and Mill-Q water were used in HPLC analysis for quantitative determination of carotenoids and astaxanthin. Chemical standards of astaxanthin and β-carotene were purchased from Sigma Chemical Co. (St. Louis, MO, USA).

Strains and cultivation conditions

The *Phaffia rhodozyme* Past-1 strain was generously provided by Prof. Ulf Stahl, Berlin Industrial College, Germany. The yeast was maintained on yeast/malt (YM) agar slants containing: 10.0 g/L glucose, 5.0 g/L bacto-peptone, 3.0 g/L malt extract, 3.0 g/L yeast extract, and 20.0 g/L agar. A single colony was isolated from YM plate and transferred to fresh slants every half-year, incubated for 3 d, and then kept in refrigeration.

The seed culture of *Phaffia rhodozyma* was prepared by inoculating the yeast from a fresh slant into a 250-ml flask containing 30 ml YM broth, and

incubated for 48 h in a rotary shaker (22 °C, 190 r/min).

Yeast cultures were grown in a 5-L pH-stat fermentor containing 3 L medium including: 20.0 g/L glucose, 2.0 g/L (NH₄)₂SO₄, 1.0 g/L KH₂PO₄, 0.5 g/L MgSO₄·7H₂O, 0.1 g/L CaCl₂ and 2.0 g/L yeast extract. The fermentation condition was pre-set at temperature 22 °C, air flow rate 1.5~3.6 L/min, stirring rate 290 r/min, and pH 6.0. After being cultured for 96 h, cells of *Phaffia rhodozyma* were harvested by centrifugation at 3000 r/min for 10 min.

Procedures for extracting carotenoids

Wet cells of the yeast were freeze-dried and then heated at 105 °C to a stable weight. All the following quantitative determinations were based on yeast dry weight. Fifteen-fold (v/w) acid solution was added to the yeast cells with continuous stirring in order to disrupt the cell wall, then the water phase was removed by centrifugation and the fraction of disrupted cells was extracted by solvents at room temperature.

Apparatus and instruments

An LXJ-IIB centrifuge was purchased from Anting Analytical Instrument Factory (Shanghai, China). An HH-6 digital water bath purchased from Fuhua Instrument Co. Ltd. (Jingtun, Jiangsu, China) was used to control the extraction temperature. Samples were lyophilized by an SNL216V freezing-dryer purchased from Thermo Savant Co. Ltd. (Holbrook, NY, USA). HPS biochemical incubator was purchased from Harbin Donglian Electronic and Technological Development Co. Ltd. (Harbin, China). A rotary shaker purchased from Zhicheng Analytical Instrument Factory (Shanghai, China) and a 5-L pH-stat fermentor (B. Braun Biotech. International, Germany) were used to culture the yeast.

Procedures for astaxanthin determination

Waters HPLC system including 1525 pump, C₁₈ reverse phase column and 2478 UV detector was used to analyze carotenoids. Carotenoids were isolated in a Nova-Pak C₁₈ reverse phase column (3.9 mm×150 mm, 4 μm, Waters Corporation, USA) and detected at 474 nm. Under the chromatographic condition listed in Table 1, HPLC of carotenoid sample of *Phaffia rhodozyma* is as shown in Fig.1. Astaxanthin was quantitatively calibrated by the calibration graph shown in Fig.2.

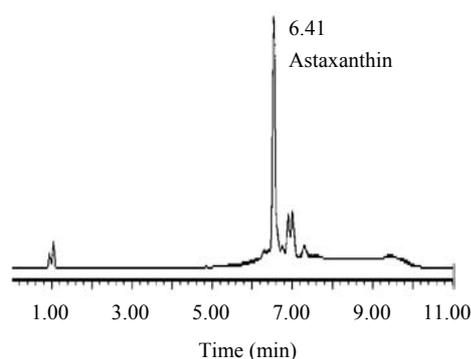


Fig.1 HPLC of carotenoids extract of *Phaffia rhodozyma*

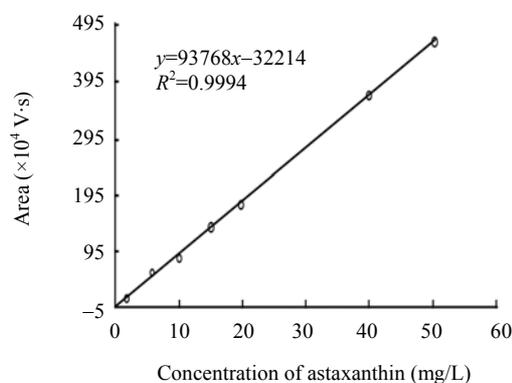


Fig.2 Calibration graph of astaxanthin for HPLC analysis

Table 1 HPLC condition for astaxanthin analysis

Time (min)	Flow rate (ml/min)	Methanol (%)	Water (%)	Pressure (kPa)	Temperature (°C)
0.00	1.20	80.0	20.0	0~20685	40.0
3.00	1.20	80.0	20.0	0~20685	40.0
5.00	1.20	100.0	0.0	0~20685	40.0
8.00	1.20	100.0	0.0	0~20685	40.0
9.00	1.20	80.0	20.0	0~20685	40.0

Procedures for extraction optimization and statistical analysis

The acids used to disrupt cells and the organic solvents used to extract carotenoids were firstly selected by a single factor design. Fractional factorial design (FFD) was used for further process optimization, which relied on three stages of experimentation: screening, optimization and validation. Screening aims at reducing determinations as to which few variables have the greatest impacts on test performance. Optimization of experiments is designed to provide in-depth information by a few identified variables during the screening step but ensure the greatest impacts on performances. Then, hypothesized models are validated with experiments under specific optimized experimental conditions. However, if the optimal condition is not in the domain of our expected experimental scope, another statistical method called steepest ascent will be used to approach the optimal condition.

Finally, extraction condition was optimized by response surface methodology (RSM). All experiments were done in triplicates. All data presented were mean values of the triplicates. Data analyses were performed using Statistical Analysis System 6.12 software (SAS Institute Inc., Cary, NC, USA) and Excel 2000 (Microsoft Corporation, Redmont, WA, USA).

RESULTS

Effect of acids and solvents on astaxanthin extraction from *Phaffia rhodozyma*

Effect of acids (i.e., hydrochloric acid, lactic acid and acetic acid) on astaxanthin was investigated regarding their capacity for cell disruption and astaxanthin degradation. Different acid solutions at the same concentration of 4 mol/L were respectively added, in a liquid to solid ratio of 15 ml/g, to the dried yeast cell samples with continuous stirring for 5 min. Then the solutions were centrifuged at 3000 r/min for 5 min. After removing the upper layer liquid, 25-fold (v/w) of acetone was added to the precipitate to extract carotenoids for the subsequent HPLC analysis, whose results are listed in Table 2. Although the quantitative ratio of astaxanthin to the total amount of carotenoids in the control (84.6%)

was more than that of any other experiments with added acids, which indicated the influence of acids on astaxanthin degradation, the extraction rate of astaxanthin (1118.1 µg/g) and total amount of carotenoids (1329.5 µg/g) in the treatment by lactic acid were significantly higher than those of all its counterparts, which demonstrated that lactic acid was not only more powerful for disrupting the *Phaffia rhodozyma* cells, but also caused the least degree of astaxanthin degradation. Therefore, in our first step of using the single factor design lactic acid was selected as the acid additive for the following tests.

Table 2 Results of disrupting *Phaffia rhodozyma* by various acids

Investigated acids	Total carotenoids (µg/g)	Astaxanthin (µg/g)	Ratio* (%)
Control	1013.7 ^c	857.6 ^c	84.6 ^a
Hydrochloric acid	829.3 ^d	654.3 ^d	78.9 ^b
Lactic acid	1329.5 ^a	1118.1 ^a	84.1 ^a
Acetic acid	1259.2 ^b	973.4 ^b	77.3 ^c

Each digital value is expressed as a mean value of triplicate. Means with different superscript letters within the same column are significantly different ($P < 0.05$). *Ratio of the amount of astaxanthin to the total amount of carotenoids

Yeast cells were then mixed and stirred with 15-fold (v/w) 4 mol/L lactic acid solution at 50 °C for 5 min, followed by centrifugation. After the upper layer liquid was removed, the yeast precipitates were extracted by 10 ml/g of different organic solutions for 5 min. The results are shown in Table 3. Among the tested solvents, acetone and ethanol were obviously more efficient than any of the others to extract astaxanthin from the cells. Moreover, in light of the safety concern raised by the pharmaceutical and food industries, ethanol was selected rather than acetone for the following tests.

Table 3 Comparisons of effectiveness of organic solvents on extracting activity

Solvents	Astaxanthin (µg/g)	Solvents	Astaxanthin (µg/g)
Acetone	967.4	Toluene	68.1
Ethanol	946.2	Ethyl acetate	58.4
Methanol	655.3	Chloroform	32.9
Petroleum ether	75.6	Carbon tetrachloride	24.2
<i>n</i> -hexane	68.9		

Screening stage by fractional factorial design (FFD)

In order to further explore the effects of acid concentration (X_1), disrupting time (X_2), disrupting temperature (X_3), amount of ethanol addition (X_4) and extraction time (X_5) on extracting astaxanthin from *Phaffia rhodozyma*, FFD was arranged with the above mentioned factors at different levels that are listed in Table 4. The corresponding results of the experiments are shown in Table 5. When X_1 , X_4 and X_5 were at the higher levels and X_2 and X_3 at the lower levels, the amount of the extracted astaxanthin was 1071.1 $\mu\text{g/g}$, which was more than that of any other experiments. However, when X_1 , X_4 and X_5 were at the lower levels and X_2 and X_3 at the higher levels, extracted astaxanthin was obtained at a much lower yield.

Table 4 Factors and levels for the fractional factorial design (FFD)

Level	Variations				
	X_1 (mol/L)	X_2 (min)	X_3 ($^{\circ}\text{C}$)	X_4 (ml/g)	X_5 (min)
-1	0	1	10	2	1
0	2	3	30	6	3
+1	4	5	50	10	5

X_1 : Concentration of lactic acid; X_2 : Time for disrupting; X_3 : Temperature for disrupting; X_4 : Amount of ethanol; X_5 : Time for extraction

Table 5 Experimental results of the fractional factorial design

No.	X_1	X_2	X_3	X_4	X_5	Astaxanthin ($\mu\text{g/g}$)
1	1	-1	-1	1	1	1071.1
2	1	1	1	1	1	908.1
3	-1	1	-1	1	-1	417.1
4	1	1	-1	-1	-1	269.3
5	1	-1	1	-1	-1	271.2
6	-1	-1	1	1	-1	527.9
7	-1	1	1	-1	1	180.1
8	-1	-1	-1	-1	1	205.8
9	0	0	0	0	0	633.1
10	0	0	0	0	0	615.2
11	0	0	0	0	0	621.8
12	0	0	0	0	0	627.9

X_1 : Concentration of lactic acid; X_2 : Time for disrupting; X_3 : Temperature for disrupting; X_4 : Amount of ethanol; X_5 : Time for extraction

The ANOVA for FFD experiments shown in Table 6 ($F=15.05 > F_{(5,11,0.01)}=5.32$) indicates that the

variables significantly affect the extraction rate of astaxanthin. Furthermore, regressive analysis of the variables shown in Table 7 demonstrates that X_1 ($Prob>|T|=0.62\%$), X_4 ($Prob>|T|=0.05\%$) and X_5 ($Prob>|T|=2.26\%$) affect the extraction rate significantly, whereas effects of X_2 ($Prob>|T|=33.68\%$) and X_3 ($Prob>|T|=80.12\%$) could be neglected. Moreover, the deduced first-order multiple regression Eq.(1):

$$Y = 529.05 + 148.60X_1 - 37.68X_2 - 9.50X_3 + 249.73X_4 + 109.95X_5, \quad (1)$$

including all the above mentioned variables gave $R^2=0.93$ and Adj. $R^2=0.86$, which indicated that our data were well fitted by the model whose variations caused by the variables accounted for 93% of the variation in the astaxanthin extraction. Also, it is obviously shown in Table 7 that the most important variable is X_4 , followed by X_1 and X_5 . Parameters of X_1 , X_4 and X_5 all positively affected the extraction of astaxanthin. In other words, the higher the levels of X_1 , X_4 and X_5 were set, the more astaxanthin would be extracted. On the contrary, less than zero parameters X_2 and X_3 in the model demonstrated the negative effects of these two factors on the results.

Table 6 Analysis of variance of fractional factor design

Source	df	Sum of squares	Mean square	F value	Prob>F
Model	5	784345.55	156869.11	15.05	0.0024
Error	6	62521.14	10420.19		
C total	11	846866.69			

$RMSE=102.08$; $R^2=0.93$; Dependent mean=529.05; Adj. $R^2=0.86$; $CV=19.29$; C total: Corrected total

Table 7 Regressive analysis of fractional factor design

Variable	Parameter estimate	Standard error	T for H0: parameter=0	Prob> T
Intercept	529.05	29.47	17.95	0.0001
X_1	148.60	36.09	4.12	0.0062
X_2	-37.68	36.09	-1.04	0.3368
X_3	-9.50	36.09	-0.26	0.8012
X_4	249.73	36.09	6.92	0.0005
X_5	109.95	36.09	3.05	0.0226

X_1 : Concentration of lactic acid; X_2 : Time for disrupting; X_3 : Temperature for disrupting; X_4 : Amount of ethanol; X_5 : Time for extraction

The steepest ascent experiment and analysis

The results shown in Table 5 and Table 7,

however, also imply that the optimal region for the experimental condition is out of the current design scale. In this case, a directional search method (i.e., the steepest ascent) was subsequently used to determine the next set of experiments. The steepest ascent is a method that uses the magnitude and sign of the linear effects to determine the direction toward predictive higher response. The path begins at the center of the current design and stretches well outside the design space. A sequence of equally spaced locations along the path is then selected for a set of experiments. Thus, the path of the steepest ascent was stretched to increase the concentration of lactic acid and the addition of ethanol in order to improve the extraction rate of astaxanthin. Meanwhile, the other factors (X_2 , X_3 and X_5) were fixed at the coded value of zero. The extraction rates of astaxanthin obtained from the re-designed experiments are listed in Table 8. The data clearly show that the extraction rate of astaxanthin increased until the seventh step on the path when the concentration of lactic acid and addition of ethanol increased. After that, further experimentation could not increase the extraction rate of astaxanthin. The highest extraction rate of astaxanthin was achieved in the seventh step with a yield of 1310.8 $\mu\text{g/g}$. This meant that the optimal condition was around the factor levels for the seventh step (i.e., $X_1=5.6$ mol/L and $X_4=18$ ml/g).

Table 8 Experimental design of the steepest ascent and its corresponding responses

No.	X_1 (mol/L)	X_4 (ml/g)	Astaxanthin ($\mu\text{g/g}$)
1	2.0	6	582.0
2	2.6	8	798.1
3	3.2	10	964.6
4	3.8	12	1015.1
5	4.4	14	1275.8
6	5.0	16	1294.3
7	5.6	18	1310.8
8	6.2	20	1309.1
9	6.8	22	1305.5
10	7.4	24	1282.3
11	8.0	26	1294.9
12	8.6	28	1201.2

X_1 : Concentration of lactic acid; X_4 : Amount of ethanol

Central composite design (CCD) and response surface analysis

Further optimization of the running process for extracting maximum astaxanthin was carried out by using a Box-Wilson CCD with four-star points and five replicates at center point for each of the two factors of X_1 and X_4 . Table 9 lists the variables and their levels in coded and real values for the CCD. Table 10 shows the CCD in coded values with the corresponding results of the astaxanthin yield. Moreover, a response surface was plotted to help determine the optimal region.

Table 9 Factors and levels for central composite design experiments

Levels	Factors				
	X_1 (mol/L)	X_2 (min)	X_3 ($^{\circ}\text{C}$)	X_4 (ml/g)	X_5 (min)
+1.414	9.0	3	30	29.3	3
+1	8.0	3	30	26.0	3
0	5.6	3	30	18.0	3
-1	3.2	3	30	10.0	3
-1.414	2.2	3	30	6.7	3

X_1 : Concentration of lactic acid; X_2 : Time for disrupting; X_3 : Temperature for disrupting; X_4 : Amount of ethanol; X_5 : Time for extraction

Table 10 Central composite design and the corresponding responses

No.	X_1	X_4	Astaxanthin ($\mu\text{g/g}$)
1	-1	-1	1255.6
2	+1	-1	1125.4
3	-1	+1	1216.9
4	+1	+1	1249.3
5	-1.414	0	1117.2
6	+1.414	0	1068.4
7	0	-1.414	1203.9
8	0	+1.414	1232.8
9	0	0	1283.2
10	0	0	1303.7
11	0	0	1277.9
12	0	0	1274.4
13	0	0	1276.3

X_1 : Concentration of lactic acid; X_4 : Amount of ethanol

As shown in Table 10, the maximum response (1303.7 $\mu\text{g/g}$) occurred at the central point and the minimum response occurred at $X_1=1.414$ combined with $X_4=0$. The 3D graph plotted by the SAS software with the data listed in Table 10 is shown in

Fig.3. The 3D response surface plotted by the concentration of lactic acid vs added amount of ethanol against the extraction rate of astaxanthin can further explain the results of the statistical and mathematical analysis. The downward bell-shaped graph obtained from RSM demonstrated that there should be a maximum in the stable range. According to the parameters obtained from the multi-regressive-analysis of the central composite experiments (Table 11), Eq.(2) in a second-order polynomial prediction model was obtained:

$$Y = 1283.1 - 20.9X_1 + 15.6X_4 - 81.1X_1^2 - 18.31X_4^2 + 40.7X_1X_4 \quad (2)$$

Table 11 exhibits the significant effects of X_1^2 ($Prob>|T|=0.03\%$) and the interaction between the two factors $X_1 \times X_4$ ($Prob>|T|=3.94\%$), on the contrary, unapparent effects of X_1 ($Prob>|T|=10.94\%$), X_4 ($Prob>|T|=20.84\%$), and X_4^2 ($Prob>|T|=17.68\%$). It is evident from Fig.3 and Eq.(2) that extraction rate of astaxanthin reached its maximum value (1286.5 $\mu\text{g/g}$) at the combination of coded levels of X_1 at 0.020334 and X_4 at 0.281588, which corresponds to the real variable values of 5.55 mol/L lactic acid and 20.25 ml/g ethanol. The statistical significance for the second-order equation model was checked by an F -test (ANOVA) with data shown in Table 12. The fit-value, termed R^2 (determinant coefficient), of the polynomial model was calculated to be 0.898, indicating that 89.8% of the variability in the response could be explained by the second-order polynomial prediction equation given by Eq.(2). Lack-of-fit value that is as low as 1.14% also implies that the quadratic model has adequately described the trend of our experimental data. The model also suggests that the extraction rate of astaxanthin was primarily determined by quadratic product and interaction of concentrations of lactic acid and ethanol.

Validation of the optimal experimental condition

Since the model predicted a maximum response of 1286.5 $\mu\text{g/g}$ extraction of astaxanthin at the optimal condition, it is necessary to run an experiment at this point to ensure the predicted result was not biased against the practical value. Therefore, experimental rechecking was performed using the deduced

optimal condition. As shown in Table 13, a mean extraction rate of astaxanthin at 1294.7 $\mu\text{g/g}$ was obtained. The excellent reconfirmation by the real experiments in turn validated our models again. In addition, the extraction rate of the total carotenoids was 1516.0 $\mu\text{g/g}$ and ratio of astaxanthin to total carotenoids was calculated to be 85.4% at the maximum point. These data are much better than those of the control shown in Table 2.

Table 11 Regressive analysis of central composite experimentation

Parameter	Parameter estimate	Standard error	T for H0: parameter=0	$Prob> T $
Intercept	1283.10	14.39	89.180	0.0000
X_1	-20.85	11.37	-1.830	0.1094
X_4	15.76	11.37	1.385	0.2084
$X_1 \times X_1$	-81.09	12.20	-6.648	0.0003
$X_4 \times X_1$	40.65	16.09	2.527	0.0394
$X_4 \times X_4$	-18.32	12.20	-1.502	0.1768

X_1 : Concentration of lactic acid; X_4 : Amount of ethanol

Table 12 ANOVA of central composite experiment

	Sum of squares	Mean square	F -ratio	$Prob>F$
Linear	5465.10	0.0834	2.64	0.1398
Quadratic	46171.00	0.7050	22.31	0.0009
Crossproduct	6609.69	0.1009	6.39	0.0394
Total regress	58246.00	0.8894	11.26	0.0031
Lack-of-fit	6671.77	2223.9200	15.52	0.0114
Pure error	573.34	143.3300		
Total error	7245.11	1035.0200		

Response mean=1221.92; $RMSE=32.17$; $R^2=0.898$; $CV=2.6329$

Table 13 Results of confirmation experiments

No.	Astaxanthin ($\mu\text{g/g}$)	Total carotenoids ($\mu\text{g/g}$)	Ratio* (%)
1	1263.7	1495.5	84.5
2	1317.5	1537.3	85.7
3	1268.9	1485.8	85.4
4	1304.1	1528.8	85.3
5	1319.4	1532.4	86.1
Mean value	1294.7	1516.0	85.4

*Ratio of the amount of astaxanthin to the total amount of carotenoids

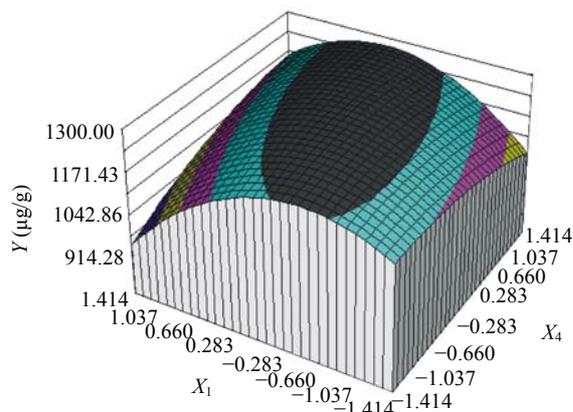


Fig.3 The response surface plot of the extraction rate of astaxanthin as a function of coded values of concentration of lactic acid (X_1) and quantity of ethanol (X_4)

DISCUSSION AND CONCLUSION

As shown by the above experiments and other data (Table 14) in the primary experiments, lactic acid is most suitable for disrupting the yeast for astaxanthin extraction. This phenomenon may be explained in two aspects: acidic intensity and carbon chain length. The more intense the acid is, the more efficient it is for disrupting the yeast cell and the more completely the astaxanthin decomposes. Concerning the effects of carbon chain length, the longer the acid carbon chain is, the more lipophilic it is. Thus, it was presumed that organic acid with suitable long carbon chain can help facilitate it to contact and permeate the cell membranes. Lactic acid ($pK_a=3.83$) is weaker in acidic intensity than hydrochloric acid, but stronger than acetic acid ($pK_a=4.74$). This property results in some advantages in the extraction of astaxanthin and carotenoids from *Phaffia rhodozyma*. On the one hand, it can efficiently disrupt the yeast cell walls; on the other hand, degradation of carotenoids by the lactic acid was not as severe as imagined. In addition, lactic acid contains three carbon atoms and may have strong ability to combine with cell membrane. We can make a conclusion that lactic acid is better than either hydrochloric acid or acetic acid to be used to disrupt the yeast. Therefore, using lactic acid to disrupt *Phaffia rhodozyma* for astaxanthin extraction might be a good choice in the acidic method.

Table 14 Comparison of effects of lactic acid and hydrochloric acid on astaxanthin extraction rate

Concentration of acid (mol/L)	Astaxanthin ($\mu\text{g/g}$)	
	Lactic acid	Hydrochloric acid
1	961.94	752.65
2	1036.32	680.50
3	1065.61	676.16
4	1131.10	664.23
5	1067.58	654.30
6	1038.75	633.59
7	1000.17	627.53

Astaxanthin is a lip soluble substance and can be easily dissolved in the solvents listed in Table 3 (Johnson, 1991), but the results shown in Table 3 are dramatically away from it. The phenomena can be explained from the basic properties of cell membrane. When the cell is wet, the yeast membrane is still double lip layer structure and capsulated with a water layer. If the solvent is not water-soluble, chances are that it is difficult to permeate the water surface of the double-layer membrane and thus could seldom contact the membrane fixed astaxanthin. Therefore, the efficiency of solvents such as chloroform and hexane is very low. On the contrary, some water-soluble solvents such as acetone, ethanol and methanol can permeate the outer water cover easily and can extract astaxanthin out of the yeast efficiently. Although some measures, for example, dehydrating the cell and treating the cell fraction with ultrasonic or microwave in extraction, can help water-insoluble solvents permeate cell membrane and enhance extraction rate of astaxanthin, these operations have main drawbacks that will accelerate the carotenoids decomposing and we do not know if these drawbacks can be avoided or to what degree it can be decreased.

In addition, many factors such as concentration of lactic acid, amount of ethanol addition, and extraction time could significantly affect the extraction rate of astaxanthin. The optimal working condition was at the concentration of lactic acid at 5.55 mol/L, ratio of ethanol to yeast dry weight at 20.25 ml/g, disruption temperature at 30 °C for 3 min, and extraction time for 3 min. Under these conditions, astaxanthin and the total carotenoids could be extracted in amounts of 1294.7 $\mu\text{g/g}$ and 1516.0 $\mu\text{g/g}$, respectively, in a corresponding ratio of astaxanthin

to total carotenoids of 85.4%. This acidic method has an advantage in regard to its high extraction efficiency, low chemical toxicity, no special demand for instruments, lactic acid and ethanol reusable with little waste of water, and no pollution. Therefore, it might be a more feasible and practical method for industrial practice.

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