

## Research Article

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# Effect of the micro vortex generator on the characteristics of vaporized RP-3 kerosene combustion in supersonic flows

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**Abstract:** To investigate the characteristics of vaporized RP-3 kerosene combustion in a scramjet combustor enhanced by the micro vortex generator (MVG), a series of experiments are carried out based on the advanced combustion diagnosis technique. The high-enthalpy incoming flow is accelerated to supersonic through a Mach 2.52 nozzle, the total pressure and temperature of which are 1.6 MPa and 1486 K, respectively. The effect of MVG on the ignition process, flame distribution, and combustor pressure along the bottom wall is well revealed, and the effects of the position and number of MVGs on stable combustion performance are analyzed. The results indicate that the development processes of the initial flame kernel with and without an MVG during ignition process show a similar behavior. The installation of an MVG can lift the shear layer, promote the penetration of flame deeper into the mainstream, and expand the area of the reactive region. Reducing the distance between the MVG and the injection position and increasing the number of MVGs are regarded as effective ways of improving the mixing degree of fuel and air with a resultant intensification of chemical reactions and flame luminescence. The effect of mixing and subsequent combustion is enhanced by shortening the distance between the MVG and the injection position. As the layout schemes of the MVG vary, the pressure distribution between the injection position and the leading edge of the cavity changes considerably, while that in the cavity remains almost constant. Increasing the number of MVGs is also beneficial for improving the premixed degree of fuel and incoming flow and results in more violent chemical reactions downstream of the cavity.

**Key words:** Vaporized RP-3 kerosene; Micro vortex generator (MVG); Ignition process; Cavity-stabilized flame

## 1 Introduction

Achieving reliable ignition and high-efficiency combustion in supersonic flow is a primary challenge due to the intense turbulence and high-speed incoming flow, and affects the application of supersonic combustion chambers in hypersonic vehicles (Ben-Yakar and Hanson, 2001; Neill and Pesyridis, 2017; Urzay, 2018). Due to its relatively high volumetric energy density and low cost, aviation kerosene is extensively used as fuel for scramjet engines. In addition, as a kind of endothermic hydrocarbon fuel, kerosene can absorb a large amount of heat in regenerative cooling channels, which is particularly important for solving the thermal protection problem of the engines

(Ning et al., 2013; Ferraiuolo et al., 2017). More importantly, the kerosene in the cooling channel is in the supercritical state after absorbing heat, which eliminates the atomization and evaporation of the liquid kerosene in the combustor (Vincent-Randonnier et al., 2008), improves the mixing effects (Fan et al., 2006), and reduces the ignition delay time (Ravindran et al., 2019).

Although the use of vaporized kerosene brings many benefits for improving the mixing effects, obtaining high-efficiency and steady combustion is not easy. To increase the combustion efficiency, current scramjets commonly adopt various flame holders such as struts (Li et al., 2020a; Liu XL et al., 2020; Qiu et al., 2020; Zhang JL et al., 2020), backward facing steps (Baigmohammadi et al., 2019; Pillai et al., 2020; Zhang JC et al., 2020) and cavities (Kummitha et al., 2018a; Choubey et al., 2019; Jeong et al., 2020). As a nonintrusive method, cavity flame holders have been widely used in supersonic combustors due to their

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outstanding potential to stabilize combustion without excessive total pressure loss.

Although the geometric structure of the cavity flame holder is quite simple, the combustion mechanism involved is complicated. Many studies have been carried out on cavity flame holders (Tuncer, 2010; Liu CY et al., 2017, 2020; Li et al., 2020b). Le et al. (2012) studied the combustion characteristics of kerosene injected upstream of a cavity flame holder in a Mach 2.6 flow. They observed two stabilization regimes of the cavity flame, the shear-layer-stabilized flame and the recirculation-zone-stabilized flame. Shi et al. (2017) experimentally and numerically studied the influence of cavity configurations with aspect ratios of 9 and 11 on the flame-holding and performance of a kerosene fuelled scramjet combustor. The results showed that the burner with a downstream cavity aspect ratio of 9 had a higher combustion efficiency and pressure recovery ratios. Zhang and Song (2017) investigated the liquid kerosene ignition and flame-holding characteristics of three types of flame holders in a circular supersonic combustion chamber. They found that the cavity flame holder could achieve ignition and flame-holding within a narrow equivalence ratio range. Bao et al. (2015) studied the influence of the cavity aspect ratio on the ignition of liquid kerosene under Mach 4.5 flight conditions. The results indicated that the local flame strength of the cavity with a smaller  $L/D$  (length to depth ratio) was too weak, which made igniting the fuel in the main flow difficult. The cavity with a larger  $L/D$  had a better ignition performance. The angle of jets also has a significant effect on the mixing efficiency. Kummitha et al. (2018b) noted that the combination of direct and passive fuel injection technology could improve the mixing and combustion efficiency. Jeong et al. (2020) investigated the influence of the fuel injection position on supersonic hydrogen combustion. They found that upstream injection enhanced fuel diffusion and enabled ignition with a shorter delay time. Yang et al. (2020) studied the influence of the fuel temperature on the ignition performance under lean fuel conditions in a Mach 2.52 scramjet combustor and analyzed the ignition failure mechanism as the fuel temperature increased.

The above-mentioned methods aimed to change the cavity configurations and fuel injection strategies to achieve better mixing and combustion performance. The micro vortex generator (MVG) may also realize

these purposes to some extent (Huang et al., 2019, 2020). It was found that the delta wing vortex generator could improve mixing efficiency and fuel penetration depth (Li et al., 2017a, 2017b). Saravanan and Suresh (2012) found that the MVG could improve the fuel/air mixing effect and the performance of the combustor. Aguilera and Yu (2015, 2017) found that by reducing the intensity of shock waves caused by jets, fins could enhance fuel/air mixing by increasing penetration and spreading. In the performance study of a solid scramjet, Li et al. (2019) also observed that the vortex generators could significantly promote mixing and stable combustion.

The effectiveness of MVG in enhancing the fuel/air mixing effect has been demonstrated in various ways. However, this method has not been fully evaluated in a cavity-based supersonic combustor, especially a combustor where vaporized kerosene is used as the fuel. In this paper, MVGs are installed downstream of the injection position and upstream of the cavity to evaluate the mixing effect of the incoming flow and fuel. This paper mainly investigates the effect of MVG on the combustion characteristics of vaporized RP-3 kerosene, with the aim of better understanding the role of the position and quantity of MVG in a supersonic combustor.

## 2 Experimental apparatus

### 2.1 Test facility

A direct-connected test device with a mass flow rate of 1 kg/s is used to perform the experiments in this study. By burning alcohol, oxygen, and air in the air heater, a high-enthalpy gas with a total pressure of 1.6 MPa and a total temperature of 1486 K can be produced. The gas produced by the air heater with an oxygen mole fraction of 21% passes through a 2D Laval nozzle of Mach 2.52, and can be accelerated to a supersonic state to simulate the entrance flow of the scramjet combustor. The parameters of the entrance flow correspond to the flight conditions of Mach 5.5 at an altitude of 25 km.

### 2.2 Heating system of RP-3 kerosene

In this paper, the common China RP-3 aviation kerosene is used as the fuel. Heating the kerosene to a vaporized state and injecting it into the combustor at a

high temperature and pressure is not easy. To solve this problem, our research group specially designed a heating system to produce vaporized kerosene. That system has been described in detail in previous research (Yang et al., 2020).

A high-pressure nitrogen gas source is used to increase the pressure of kerosene in the storage tank and a customized two-stage electric heating system is used to heat the kerosene. The maximum output voltage and maximum output current of the first-stage heating system are 136 V and 440 A, respectively, and are mainly used to heat the kerosene in the stainless-steel pipe. A heating cable with a maximum output power of 700 W wraps the downstream pipe as the secondary heating system to preheat the downstream pipe and further heat the kerosene.

### 2.3 Supersonic combustor

The configuration of the supersonic combustor is shown in Fig. 1.

The length, height, and width of the cross section of the supersonic combustor are 541, 40, and 50 mm, respectively. The top and bottom walls of the supersonic combustor are both horizontal. The tail of the bottom wall in the combustor is a special arc section that connects to the expansion section. The expansion section with a length of 245 mm diverges at an angle of  $3.1^\circ$ . A cavity flame stabilizer with a depth of 15 mm is installed on the bottom wall of the combustor. The length to width ratio of the cavity is 7, and its rear part is a  $45^\circ$  ramp. The leading edge of the cavity is perpendicular to the bottom wall of the combustor, and the distance from the combustor inlet is 289 mm. A spark plug with an energy storage capacity of 5 J and a frequency of 50 Hz for pulse-discharge ignition is installed at the center of the bottom of the cavity.

The heated fuel is injected transversely through a hole injector with a diameter of 1.0 mm along the center line of the bottom wall into the incoming flow. The fuel injection position is 180 mm from the leading edge of the downstream cavity.

### 2.4 Micro vortex generator

Two kinds of MVG with different sizes are used. Fig. 2 shows the larger size MVG with a length of 14.11 mm, a width of 16.30 mm, and a height of 3.00 mm. Due to the limitation of the width of the combustion chamber, four of these MVGs cannot be arranged in the width direction at the same time so, when studying the influence of four MVGs, a smaller MVG is used. The smaller MVG has a width of 7.56 mm, but its length and height are consistent with those of the larger MVGs.

The MVGs are installed downstream of the fuel injection position and upstream of the cavity. Detailed information on the installation locations is shown in Fig. 3.

As shown in Fig. 3a, when only one MVG is installed, the MVG is arranged at three positions. These three positions are 120, 70, and 20 mm from the front edge of the downstream cavity and these layout schemes are named Loc1, Loc2, and Loc3, respectively. When multiple MVGs are arranged at the same time, the arrangement position is not on the center line of the bottom wall. This paper also studies the influence of the number of MVGs on the ignition characteristics. Two or four identical MVGs are arranged 20 mm from the front edge of the cavity. The specific layout positions are shown in Figs. 3b and 3c, and these two layout schemes are called Loc3-2 and Loc3-4. The distances between two adjacent MVGs in Loc3-2 and Loc3-4 are 25 and 10 mm, respectively.

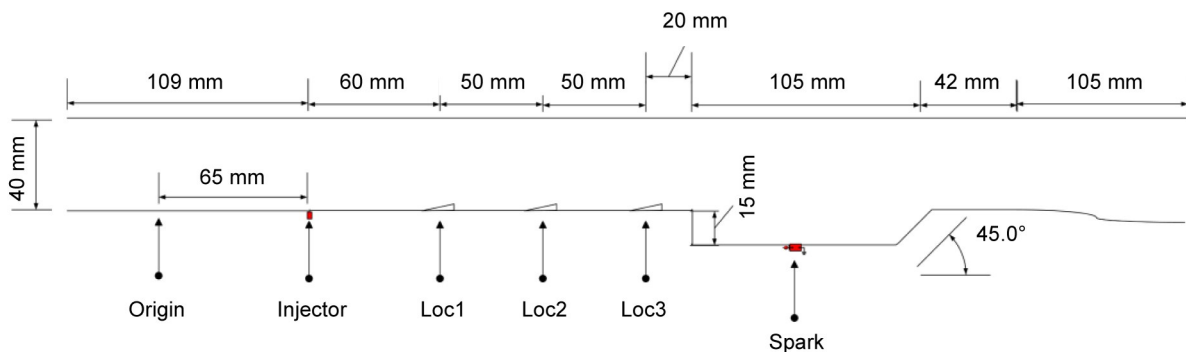


Fig. 1 Sketch of the supersonic combustor. The explanations of Loc1, Loc2, and Loc3 are given in Section 2.4

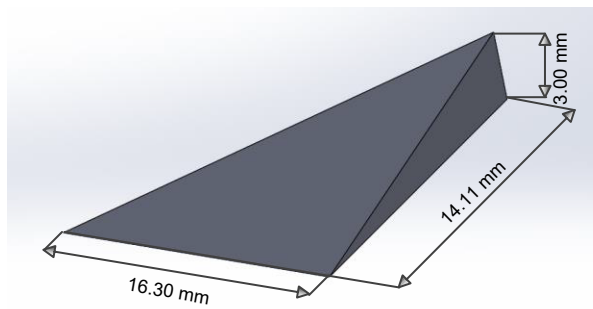


Fig. 2 Dimensions of the larger micro vortex generator

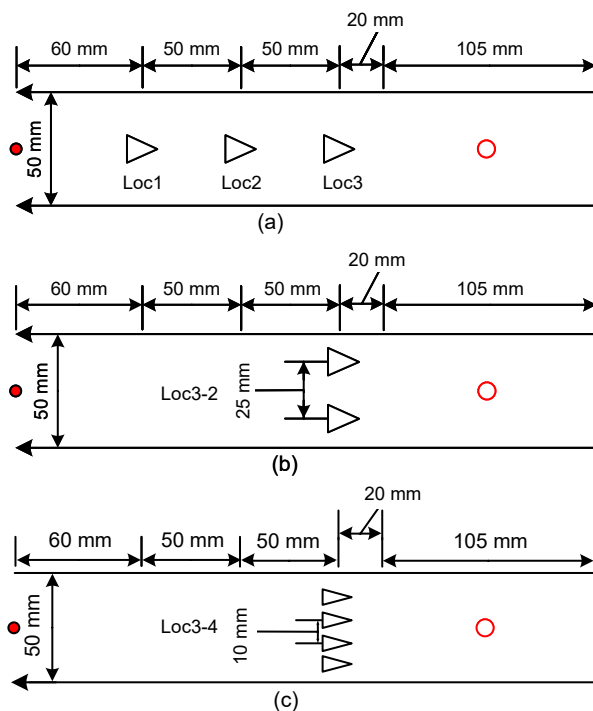


Fig. 3 Top view of layout schemes of the micro vortex generators: (a) one micro vortex generator; (b) two micro vortex generators; (c) four micro vortex generators

## 2.5 Image and data acquisition

A high-speed camera (Photron FASTCAM SA-X2, Japan) is used to directly record the glowing image of the flame in the combustor. The frame rate, exposure time, and spatial resolution of the captured image are 20 kHz, 40  $\mu$ s, and 0.167 mm/pixel, respectively.

The temperature of the fuel before injection is measured by a K-type armoured thermocouple with a wire diameter of 0.5 mm. The measurement range of the thermocouple is up to 1200  $^{\circ}$ C, and its accuracy is  $\pm 0.75\%$ . The fuel injection pressure is measured by a pressure sensor with a range of 0–10 MPa. The measurement frequency of the pressure sensor is 20 kHz,

and the measurement error is within  $\pm 0.1\%$ . To better monitor the pressure distribution in the combustor during ignition and combustion, pressure measuring holes with diameters of 0.5 mm are arranged on the center lines of the bottom wall and the top wall of the combustor. Pressure scanners are used to measure the pressure on the top and bottom walls with a sampling frequency of 100 Hz. Each pressure scanner includes 16 measurement channels with a measurement range of 0–100 psi (1 MPa=145 psi) and an uncertainty of 0.05%.

## 3 Results and discussion

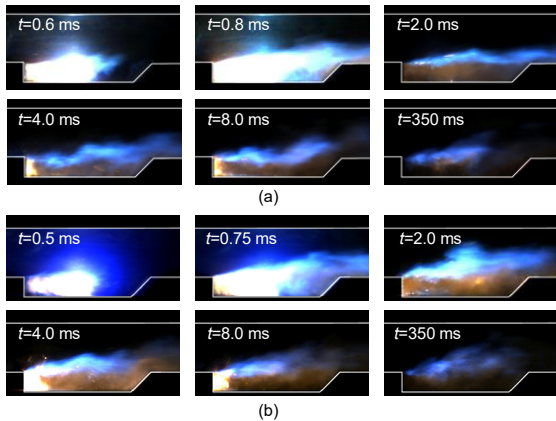
### 3.1 Ignition characteristics with and without a micro vortex generator

To avoid the influence of other parameters on the ignition and combustion process, the supply pressure of the heating system for the vaporized kerosene is controlled at 2.4 MPa during the experiment. However, the actual injection pressure, fuel temperature, and mass flow rates in the experiment inevitably drift slightly, but all within acceptable limits. Table 1 shows the specific operating conditions of the injection system. The experimental condition without an MVG is called the flat scheme. The MVG is installed 120 mm downstream of the injection position in the Loc3 scheme.

Table 1 Specific operating conditions of the injection system without and with a micro vortex generator

Layout scheme	Injection pressure (MPa)	Injection temperature (K)	Mass flux (g/s)	Equivalence ratio
Flat	2.40	655	18.0	0.280
Loc3	2.36	659	17.7	0.276

All the experiments are performed in relatively low light to reduce the impact of natural light on image acquisition. As shown in Fig. 4, we select several typical images to examine the effect of an MVG on the development process of the initial flame kernel during the ignition process. Images of the ignition process without and with an MVG are shown in Figs. 4a and 4b, respectively. Because a spark plug is adopted as the ignition equipment, images during initial ignition are inevitably affected by the spark plug light and appear too bright.



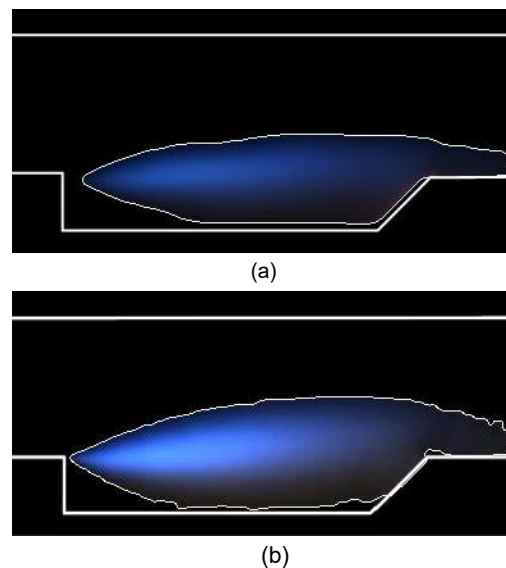
**Fig. 4 Ignition progress of the combustor: (a) without a micro vortex generator; (b) with a micro vortex generator at Loc3**

The development processes of the initial flame kernel in the two conditions are similar. After the first discharge of the spark plug, an initial flame is formed on the bottom wall of the cavity near the spark plug. Due to the effect of circulation flow in the cavity, the flame gradually moves upstream to the leading edge of the cavity. The flame develops into a relatively stable flame at the leading edge of the cavity. The process of flame propagation and development upstream occupies most of the time of formation of the entire cavity flame. Then, the leading-edge flame propagates downstream to fill the whole cavity, spreading so quickly that this process occupies less time. Eventually, the cavity-stabilized flame concentrates on the shear layer and the cavity ramp.

Although the ignition processes with and without an MVG are similar, some obvious differences can still be observed between their flame shapes by comparing the last three images of the ignition processes. On the one hand, the initial flame can penetrate the shear layer into the mainstream while propagating downstream along the shear layer. The flame in the mainstream area with an MVG is more vigorous than that without one. On the other hand, the flame intensity is also stronger with an MVG. This phenomenon suggests that the installation of an MVG can enhance the mixing of the incoming flow and vaporized kerosene to some extent. The full mixing effect is beneficial to the chemical reaction. An enhanced chemical reaction may increase the local pressure in the combustor. The local high pressure induced by chemical heat release with an MVG can lift the shear layer and

promote penetration of the flame region deeper into the mainstream.

To better describe the cavity-stabilized flame distribution during stable combustion and further support the conclusion mentioned above, the time-averaged images after simple processing are given in Fig. 5. The time-averaged images are averaged over 1008 consecutive images taken by the high-speed camera during stable combustion. In addition, we add a white outline to the flame boundary for clear identification. The flame area in Fig. 5b is larger than that in Fig. 5a. To quantitatively describe the flame range, the height of the upper boundary of the flame ( $H$ ) to the bottom wall of the combustor in cavity is given in Fig. 6. The leading edge is the origin of the  $X$  direction. It can also be found that the upper boundary of the flame for Loc3 is taller than that for flat. The comparison of flame profiles indicates that the MVG can expand the area of the flame region. The image of the time-averaged flame during stable combustion also confirms that the installation of an MVG is beneficial to the flame penetrating deeper into the mainstream.

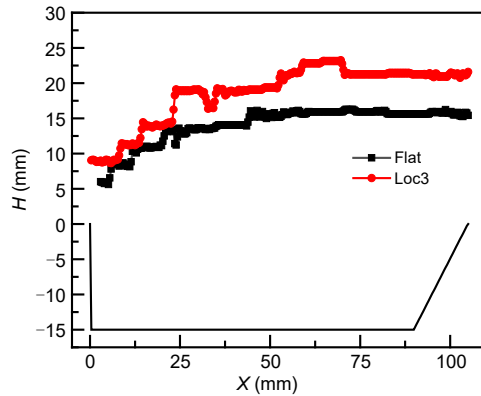


**Fig. 5 Profiles of the cavity-stabilized flame: (a) without a micro vortex generator; (b) with a micro vortex generator at Loc3**

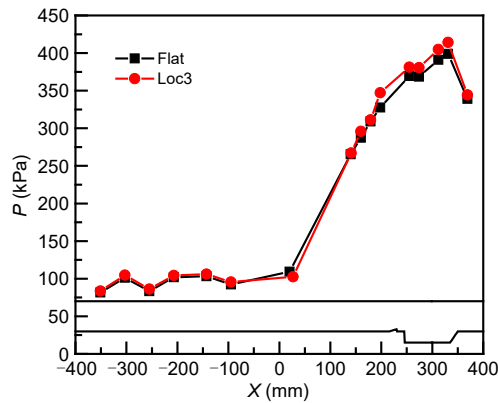
In summary, by comparing the images of the ignition process and the time-averaged flame profile, it can be concluded that the local high pressure induced by chemical heat release with an MVG lifts the shear layer and promotes penetration of the flame region deeper into the mainstream. The pressure



distribution on the bottom wall of the combustor in these two cases further confirms this conclusion (Fig. 7).



**Fig. 6 Comparison of the flame distribution without and with a micro vortex generator at Loc3**



**Fig. 7 Comparison of the pressure ( $P$ ) distribution without and with a micro vortex generator at Loc3**

### 3.2 Effect of the position and number of micro vortex generators

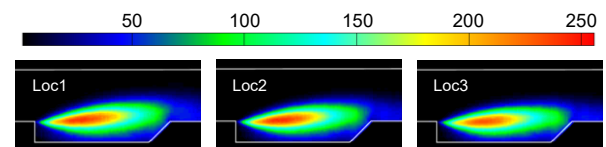
In the last section, we have examined the effect of an MVG on the ignition process and stable combustion. The effect of an MVG on ignition and combustion is mainly realized by changing the mixing of the fuel and supersonic incoming flow. The layout scheme of the MVG determines the flow field structure of the entire combustion chamber. The position and number of the MVGs play an important role in the mixing effect of the incoming flow and vaporized kerosene. In addition to the placement of an MVG at Loc3, we also arrange a single MVG at two other locations to investigate the characteristics of ignition

and combustion. Subsequently, experiments with two and four MVGs installed at Loc3 are carried out. The specific operating conditions are listed in Table 2. The images obtained by the high-speed camera indicate that the changes in the position and quantity of the MVG do not affect the development of the initial flame kernel. The flame development process does not need to be repeated because all the initial flames follow a similar development rule. In this section, we mainly focus on the characteristics of flame during stable combustion.

**Table 2 Specific operating conditions with a micro vortex generator and multiple micro vortex generators**

Layout scheme	Injection pressure (MPa)	Injection temperature (K)	Mass flux (g/s)	Equivalence ratio
Loc1	2.39	659	18.3	0.283
Loc2	2.37	661	17.6	0.173
Loc3	2.36	659	17.7	0.276
Loc3-2	2.41	659	18.5	0.286
Loc3-4	2.45	659	18.5	0.286

The pseudo-color images of the cavity-stabilized flame with a single MVG at various positions are shown in Fig. 8. First, we choose the same processing method as above to obtain the time-averaged image for each experimental condition. To improve the discernibility of the cavity-stabilized flames, we perform the same pseudo-color enhancement on the time-averaged images. The region of the cavity-stabilized flame gradually decreases as the position of the MVG moves downstream. Moreover, the brightness of the cavity-stabilized flame gradually fades with the downstream movement of the MVG, especially in the central area of the flame (corresponding to the red area in each image). The vortex structure around the MVG can effectively influence the interaction between the incoming flow and fuel and then affect the flow field of the entire combustor. When the MVG is close to the injection position, the separation of the turbulence boundary layer induced by it is very close to the fuel jet, which



**Fig. 8 Pseudo-color images of the cavity-stabilized flame with a micro vortex generator at various positions. References to color refer to the online version of this figure**

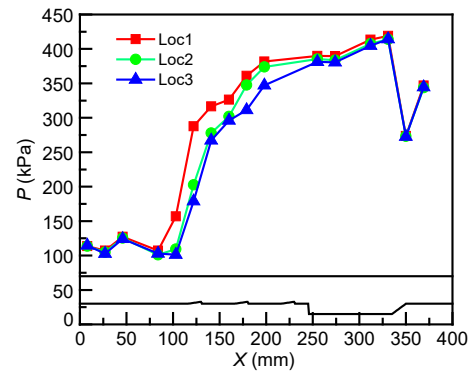
may affect the mixing effect to some extent. The mixing effect of the incoming flow and vaporized kerosene is weakened as the distance between the injection position and MVG increases. This explains why the combustion intensity decreases as the MVG moves downstream.

To some extent, the intensity of the chemical reaction during stable combustion can be characterized by the light intensity of the flame. To quantitatively describe the changing trend of flame brightness with the position of the MVG, we also calculate the average light intensity of 1008 consecutive cavity-stabilized images of the flame under each condition. The value is normalized by the time-averaged light intensity at Loc3. Table 3 presents the time-averaged light intensity of stabilized flame images under various layout schemes after normalization. It can be found that decreasing distance between the injection position and MVG increases the light intensity by 15.6%. When the MVG is closer to the injection, the vortex structure generated by the separation of the boundary layer can quickly affect the mixing of the incoming flow and fuel, which is beneficial to improve mixing efficiency. When the MVG is far away from the injection, the vortex may diffuse around it, resulting in a gradual decrease in the intensity of turbulence on the centerline. However, the fuel is mainly distributed in the center of the combustor rather than at the side walls. Therefore, when the MVG is closer to the injection position, the mixing degree of the fuel and incoming flow is better. The greater degree of mixing improves the resultant intensity of chemical reactions and the flame luminescence.

**Table 3** Time-averaged light intensity of stabilized flame images under various layout schemes

Layout scheme	Relative light intensity
Loc1	1.156
Loc2	1.028
Loc3	1.000
Loc3-2	1.108
Loc3-4	1.113

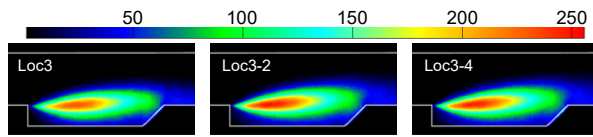
Fig. 9 illustrates the comparison of the pressure distributions on the bottom wall of the combustor for the MVG at different positions. The injection position is located at  $X=65$  mm. Because the position of the MVG has little effect on the pressure upstream of the injection position, in order to show more clearly that the pressure distribution varies along the vortex generator,



**Fig. 9** Comparison of the pressure distributions of the combustor with the micro vortex generator at different positions

only the pressure in the range of  $X>0$  mm is displayed in the diagram. The pressure distribution along the  $X$  direction is consistent under the three layout schemes. When the MVG is installed at different positions, the pressure in the range of  $X=84-331$  mm is significantly different. For each measurement position of the pressure on the bottom wall of the combustor, the pressure decreases as the MVG moves downstream, especially between the injection position and the leading edge of the cavity. Although the pressure distribution in the cavity shows a uniform trend, the difference is relatively small. In summary, the position of the MVG mainly affects the wall pressure between the injection position and cavity while having little effect in the cavity itself.

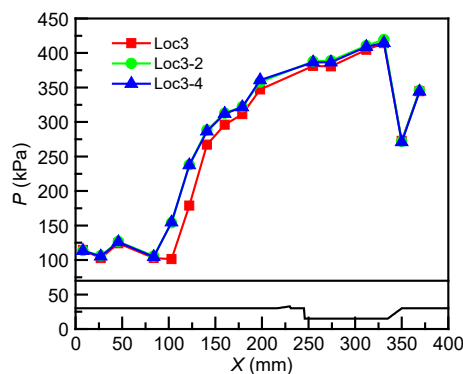
Fig. 10 shows pseudo-color images of the cavity flame with different numbers of MVG at the same position. The average brightness of the cavity-stabilized flame intensifies as the number of MVGs increases from one to two. By comparing the red area and the whole area of the cavity-stabilized flame, the shear layer can also be found to be lifted slightly higher. Compared with a single MVG, two MVGs are also beneficial for improving the premixed degree of fuel and air before combustion, resulting in more violent chemical reactions in the downstream region. The time-averaged light intensity of the stabilized flame images in Table 3 also confirms the result that increasing the number of MVGs promotes chemical reactions. The time-averaged light intensity with two and four MVGs is 10.8% and 11.3% higher than that with a single MVG, respectively. Pseudo-color images and the time-averaged light intensity all indicate that no obvious differences occur between the images of the



**Fig. 10** Pseudo-color images of the cavity-stabilized flame with different numbers of micro vortex generators at the same position. References to color refer to the online version of this figure

cavity-stabilized flames with two or four MVGs. This phenomenon may be due to the width of each MVG in layout Loc3-4 being only approximately half that in layout Loc3-2. In addition, the length and height of each MVG in Loc3-2 and Loc3-4 are identical. Therefore, the influence of the vortex generated by the two MVGs and the four MVGs on the mixing effect may show obvious difference. The effect of the number of MVGs on the combustion characteristics still needs further study.

Fig. 11 gives a comparison of the pressure distributions on the bottom wall of the combustor with various numbers of MVGs. As the number of MVGs increases from one to two, the pressure downstream of the injection position and upstream of the cavity significantly increases. The pressure distribution shows almost no change as the number of MVGs is increased to four. The increase in the number of MVGs can indeed be considered to improve the premixed degree of fuel and air before combustion, resulting in more violent chemical reactions in the downstream region. However, the effect of further increasing the number of MVGs on the combustion performance is extremely weak. We have analyzed the reasons for this result. In addition, by comparing the effects of changing the position and number of MVGs on the cavity-stabilized



**Fig. 11** Comparison of the pressure distributions on the bottom wall of the combustor with various numbers of micro vortex generators

flame, we can conclude that the position of the MVGs may play a more important role in the combustion performance than their number.

## 4 Conclusions

The combustion characteristics of vaporized RP-3 kerosene with MVGs in supersonic flows simulated under Mach 5.5 flight conditions are experimentally investigated in this paper. MVGs are installed on the bottom wall, downstream of the injection position, and upstream of the cavity. By comparing the flame images of the ignition process and the cavity-stabilized flame under various layout schemes of MVG, some significant conclusions can be drawn:

1. Though the ignition processes with and without an MVG show a similar tendency, an MVG can effectively improve the combustion intensity after stable combustion has been achieved. The local high pressure induced by chemical heat release with the MVG can lift the shear layer and promote the penetration of the flame region deeper into the mainstream.
2. By shortening the distance between the MVG and the injection position, the interaction between incoming flow and fuel jet is enhanced, facilitating the mixing effect and subsequent combustion. The light intensity can be increased by 15.6% by decreasing the distance between the injection position and the MVG in this paper. The position of the MVG mainly affects the pressure between the injection position and the cavity, but has a little effect on the cavity itself.
3. An increase in the number of MVGs is also beneficial in improving the premixed degree of fuel and air before combustion, as it results in more violent chemical reactions in the downstream region. However, the position of the MVGs may play a more important role in the combustion performance.

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## Author contributions

Dong-peng JIA designed the research. Dong-peng JIA, Yu PAN, and Ning WANG processed the corresponding data. Dong-peng JIA wrote the first draft of the manuscript. Kai YANG helped to organize the manuscript. Xi-peng LI revised and edited the final version.



## Conflict of interest

Dong-peng JIA, Kai YANG, Yu PAN, Xi-peng LI, and Ning WANG declare that they have no conflict of interest.

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