

Real-time energy management controller design for a hybrid excavator using reinforcement learning



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Cite this as: Qian Zhu, Qing-feng Wang, 2017. Real-time energy management controller design for a hybrid excavator using reinforcement learning. *Journal of Zhejiang University-SCIENCE A (Applied Physics & Engineering)*, 18(11):855-870. <http://dx.doi.org/10.1631/jzus.A1600650>



Optimal energy management problem

Optimal energy management problem

Find an optimal assist motor power

$$P_{assist} : [t_0, t_f] \rightarrow \Omega_{P_{assist}}(t)$$

such that the constraints

$$\omega_{engine} \in [\omega_{emin}, \omega_{emax}]$$

$$P_{engine} \in [P_{emin}(\omega_{engine}), P_{emax}(\omega_{engine})]$$

$$\omega_{motor} \in [\omega_{mmin}, \omega_{mmax}]$$

$$P_{motor} \in [P_{mmin}(\omega_{motor}), P_{mmax}(\omega_{motor})]$$

$$SOC_{min} \leq SOC(t) \leq SOC_{max}$$

$$SOC(t_0) = SOC(t_f) = SOC_{target}$$

are satisfied and such that the overall fuel

$$J = \int_{t_0}^{t_f} \dot{m}_f(P_{assist}(t), SOC(t), t) dt$$

is minimized

Optimal control problem

Find an optimal control

$$u : [t_0, t_f] \rightarrow \Omega_u(t)$$

such that the constraints

$$x(t_0) = x_0$$

$$x(t_f) = x_f$$

$$\dot{x}(t) = f(x(t), u(t), t)$$

$$x(t) \in \Omega_x(t) \quad \text{for all } t \in [t_0, t_f]$$

are satisfied and such that the cost function

$$J(u) = \int_{t_0}^{t_f} L(x(t), u(t), t) dt$$

is minimized



Optimal energy management problem

Find an optimal assist motor power

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such that the constraints

$$\omega_{engine} \in [\omega_{emin}, \omega_{emax}]$$

$$P_{engine} \in [P_{emin}(\omega_{engine}), P_{emax}(\omega_{engine})]$$

$$\omega_{motor} \in [\omega_{mmin}, \omega_{mmax}]$$

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$$SOC_{min} \leq SOC(t) \leq SOC_{max}$$

$$SOC(t_0) = SOC(t_f) = SOC_{target}$$

$$J = \int_{t_0}^{t_f} \dot{m}_f(P_{assist}(t), SOC(t), t) dt$$

is minimized

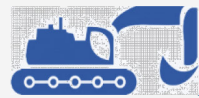
Energy management problem



Optimal control problem

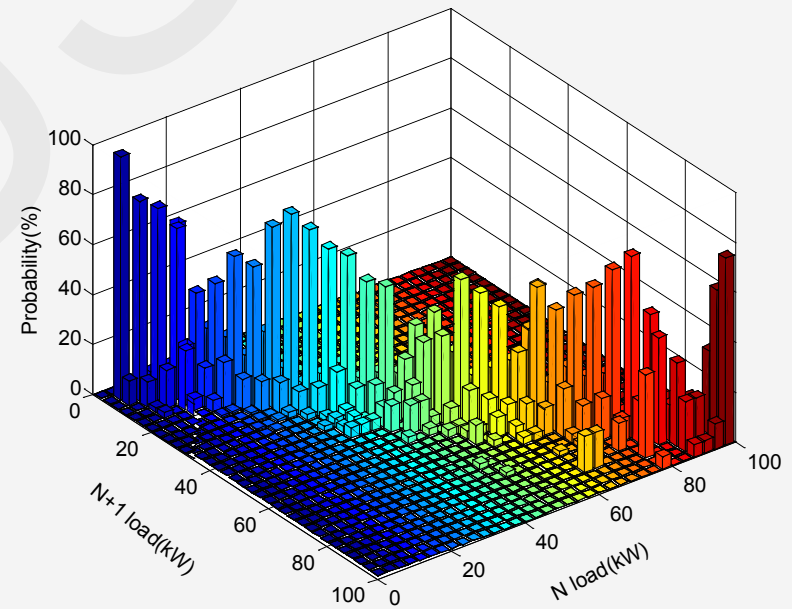
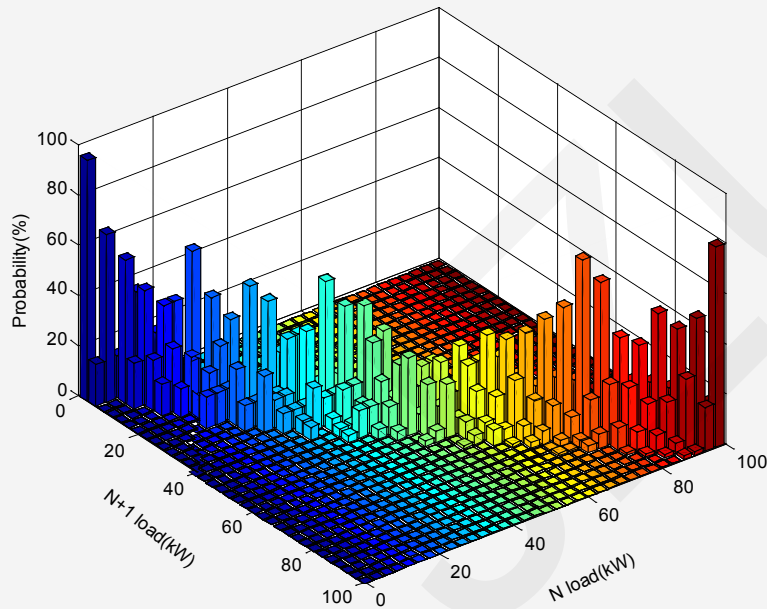
Optimal control algorithm	Traditional control algorithm
Global optimal	Sub-optimal
Overall system efficiency	Component efficiency
Long term fuel economy	Instantaneous fuel economy

- **An optimal control problem (Nonlinear, state constraint, control constrain) .**
- **Real-time energy management controller based on reinforcement learning is proposed to deal with the optimal control problem**



Implementation of RL algorithm

- For hybrid excavators, the load cycle can be modeled as a stochastic process with the load power being seen as a stochastic state. Thus the energy management problem in hybrid excavators is essentially a Markov Decision Process (MDP).



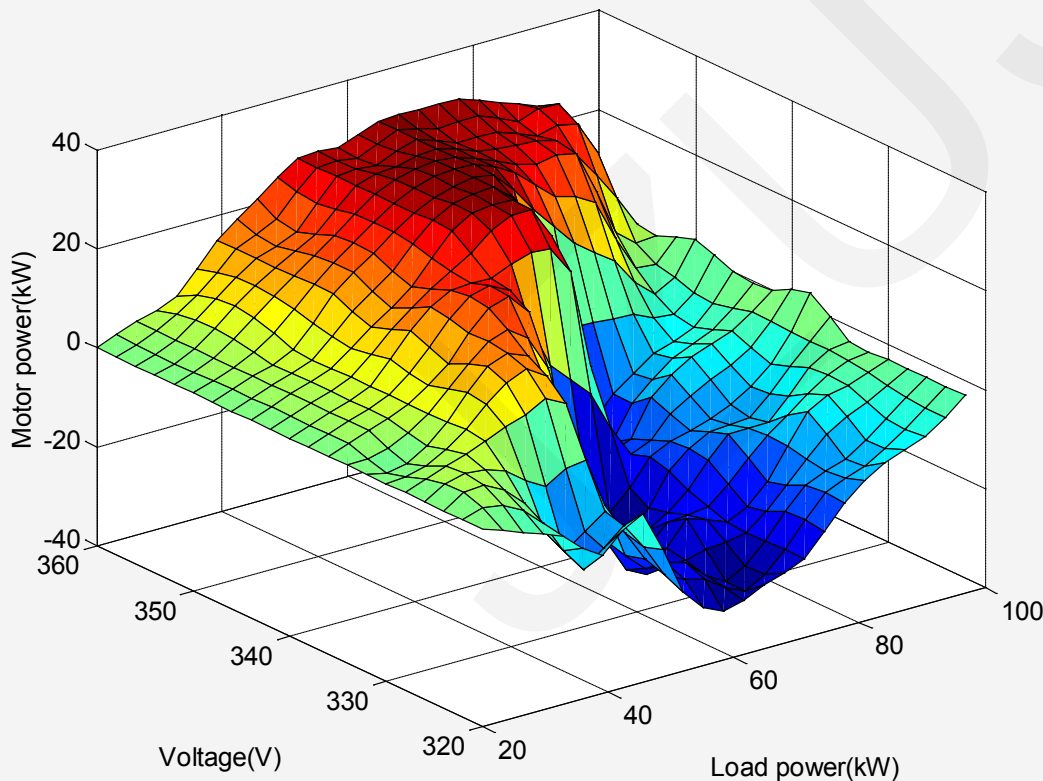
Markov chain model of load cycles: digging(left), lifting(right)



Implementation of RL algorithm

■ In RL, energy management problem is time-independent compared with DP algorithm which computes only time-dependent solution for a give load cycle. Thus the optimal solution obtained from RL algorithm can be easily implemented online. The energy management problem for hybrid excavators is formulated as follows using a discounted reward over an infinite horizon:

$$\psi_i = \lim_{k \rightarrow \infty} E \left[\sum_{s=1}^k \gamma^{s-1} r(x_s, \pi(x_s), x_{s+1}) \right]$$



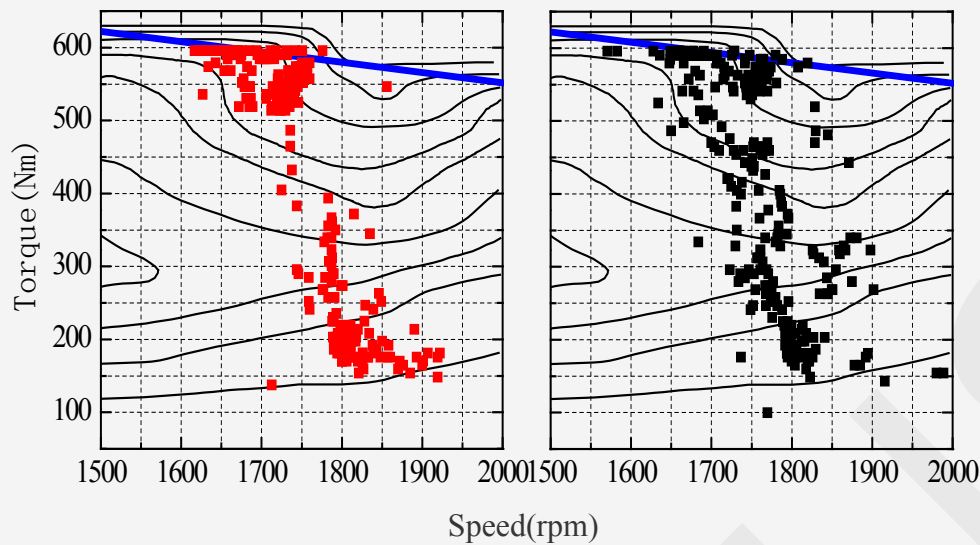
Optimal solution of RL

$$u = f(x, l)$$

**Optimal policy of RL
algorithm**



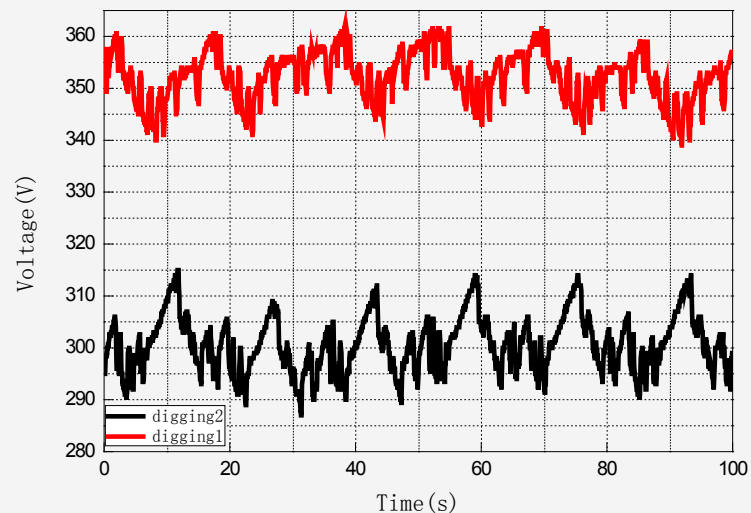
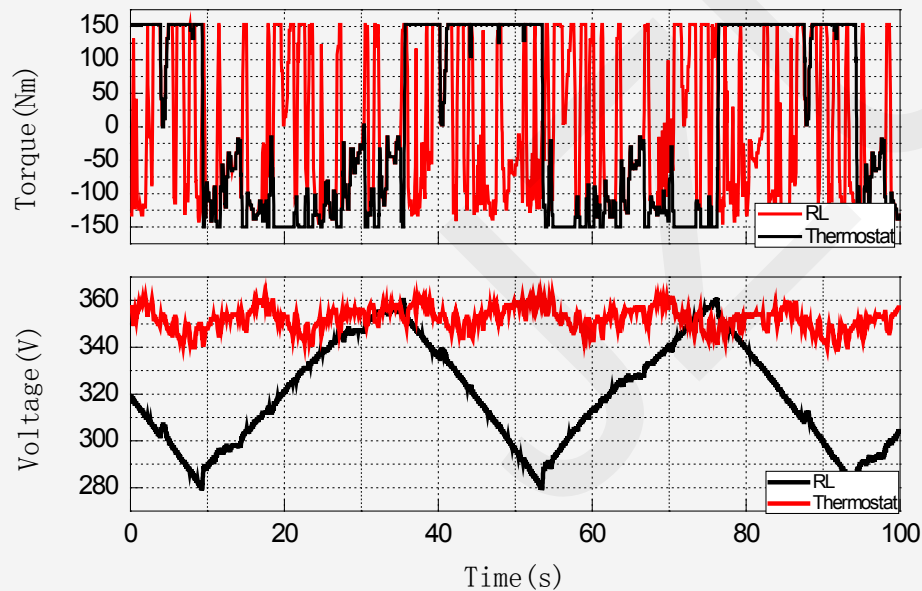
Experiment results



Experimental results

Advantages of RL:

- ✓ The engine works more efficiently
- ✓ Small SOC fluctuation
- ✓ Applicable to different conditions



SOC for different load cycles

RL algorithm VS Thermostat algorithm