

# Flow control characteristics of the digital and mechanical redundancy control electric modulation valve

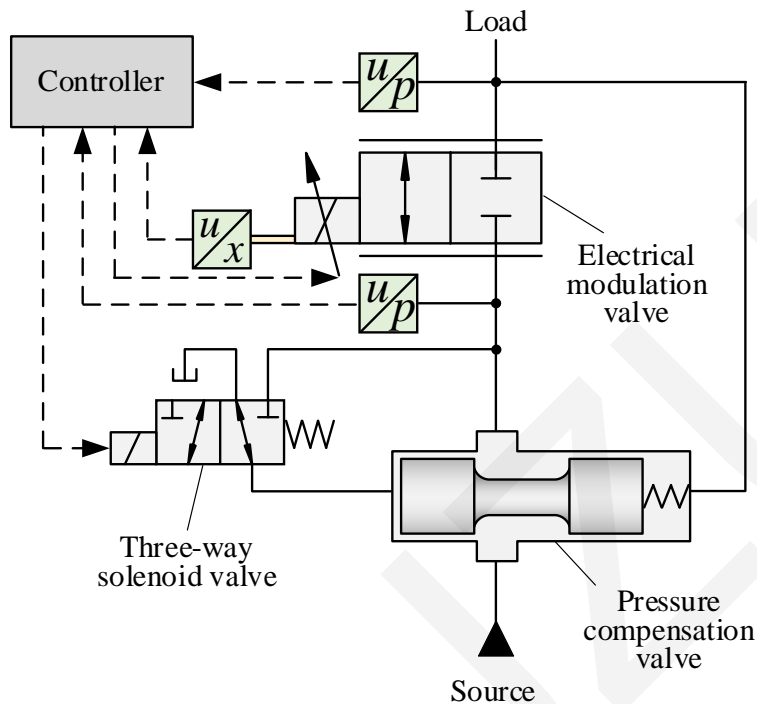
He LIU, Bin ZHAO, Bo WANG, Long QUAN,  
Yun-xiao HAO, Yun-wei LI

Cite this as: He LIU, Bin ZHAO, Bo WANG, Long QUAN, Yun-xiao HAO, Yun-wei LI, 2022. Flow control characteristics of the digital and mechanical redundancy control electric modulation valve. *Journal of Zhejiang University-SCIENCE A (Applied Physics & Engineering)* , 23(8):599-609.

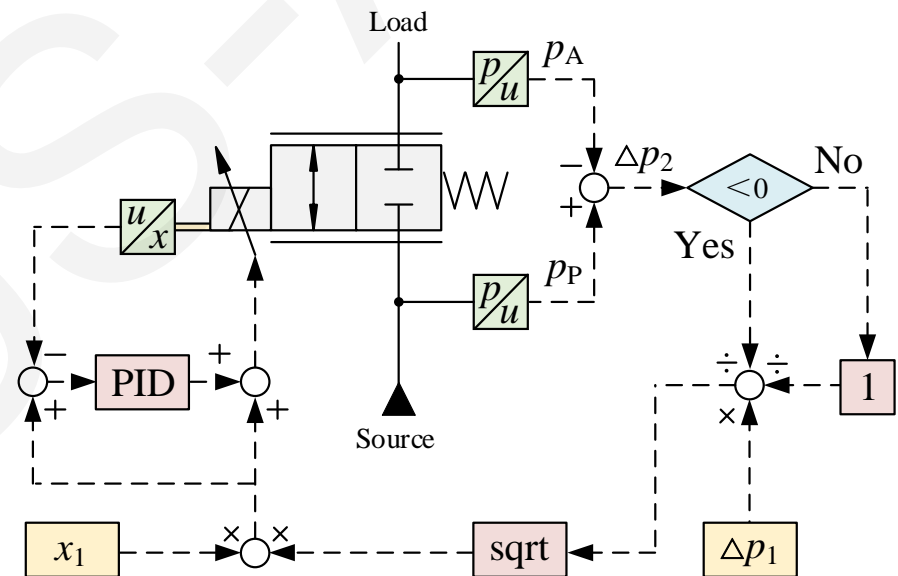
<https://doi.org/10.1631/jzus.A2100526>

# Working principle

- A method of digital and mechanical redundancy control flow is proposed.



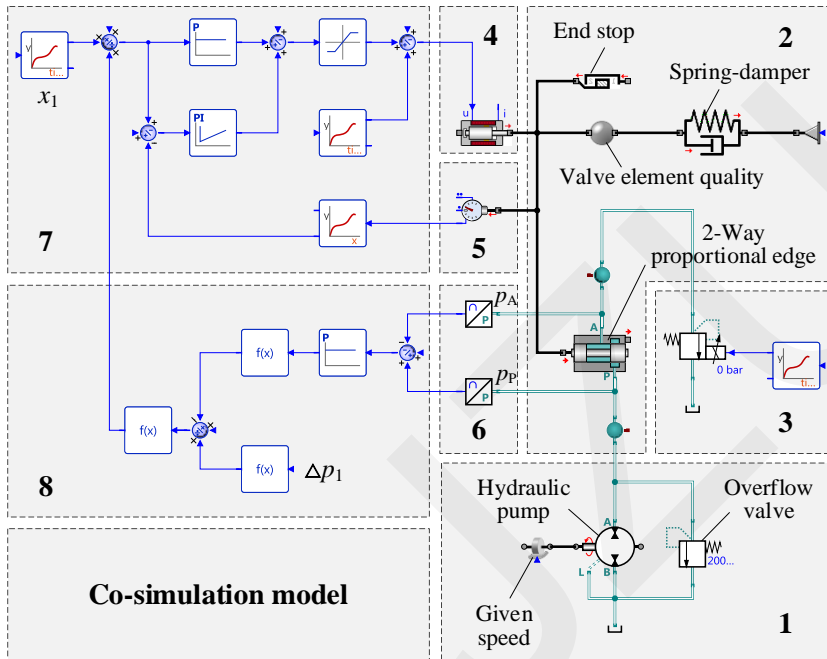
**Principle of digital and mechanical redundancy control of the flow of an electric modulation valve**



**Flow control principle of an electrical modulation valve**

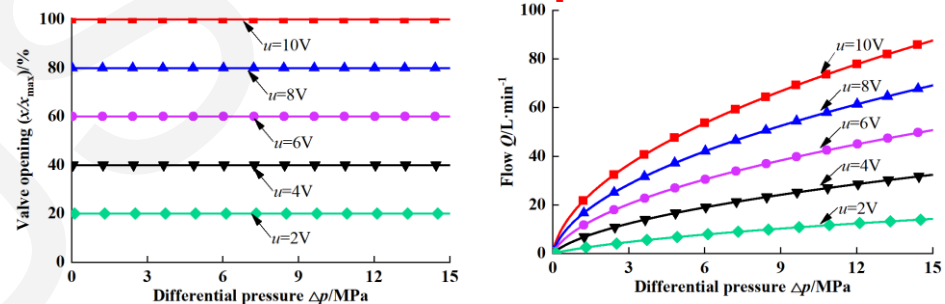
# Simulation research

- The co-simulation model of the electrical modulation valve is established in the co-simulation software Simulation X.

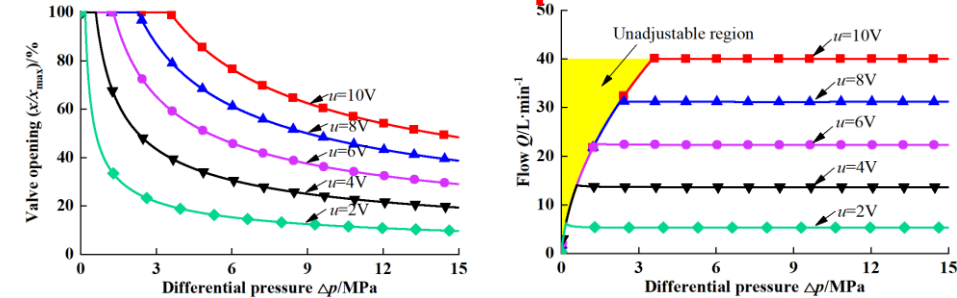


The co-simulation model of the electrical modulation valve

Before the compensation



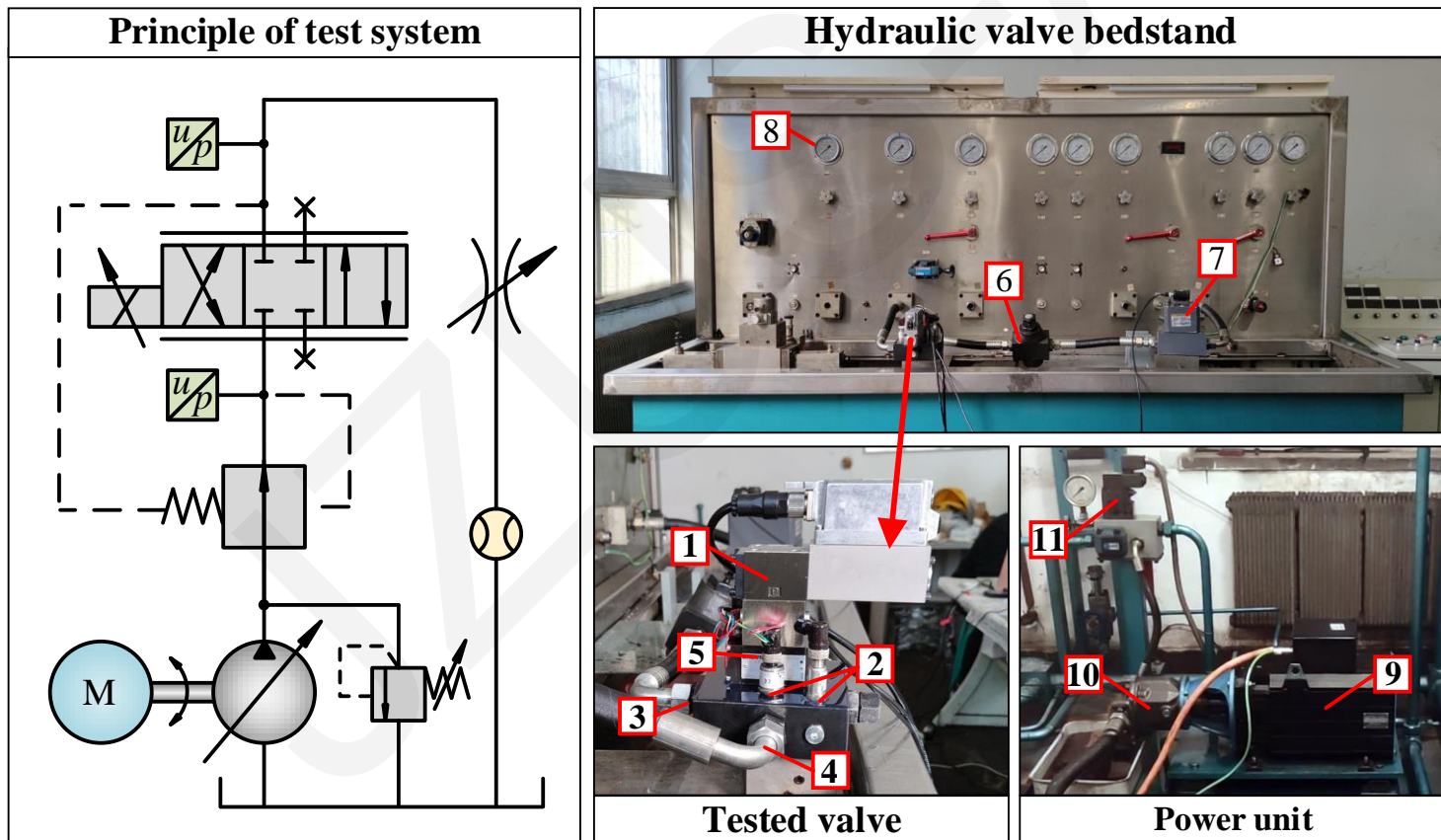
After the compensation



Simulation curve

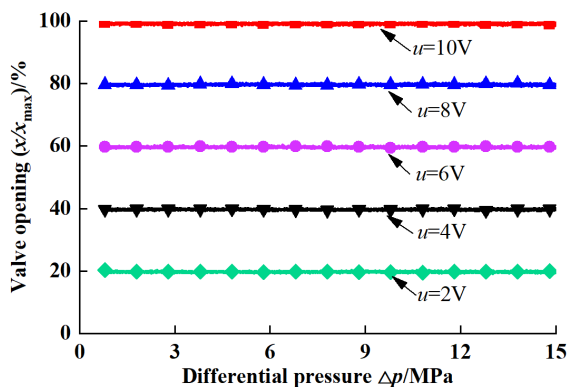
# Test research

- The test research is carried out on the laboratory hydraulic valve test system.

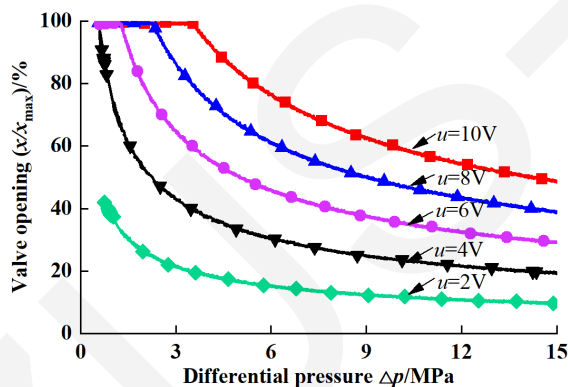


# Test research

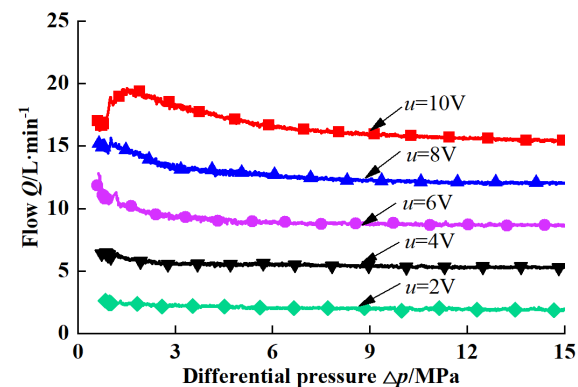
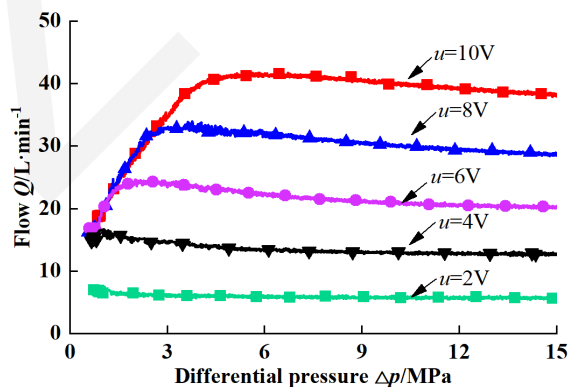
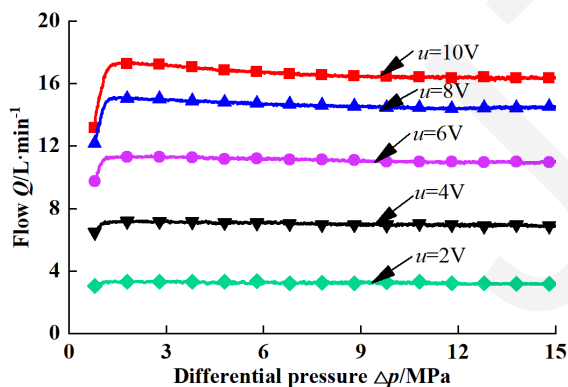
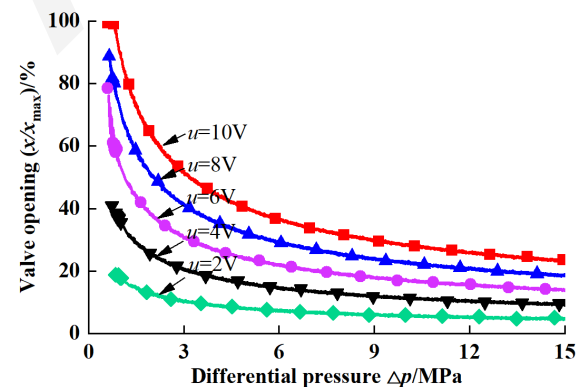
Test curve with pressure compensation valve



Test curve with digital compensation flow ( $\Delta p_1 = 3.5$  MPa)



Test curve with digital compensation flow ( $\Delta p_1 = 0.8$  MPa)



# Conclusions

- The research shows that the scheme of digital compensation flow can keep the flow through a valve constant when the pressure difference changes and that the flow control accuracy is high. According to different flow requirements, the parameters can be set in the controller to flexibly adjust the set pressure difference.
- The system can also control the flow under the action of a mechanical pressure compensation valve, achieve the purpose of redundancy control and improve the safety of the system.