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Operating characteristics of a singlestage Stirling-type pulse tube cryocooler with high cooling power at liquid nitrogen temperatures

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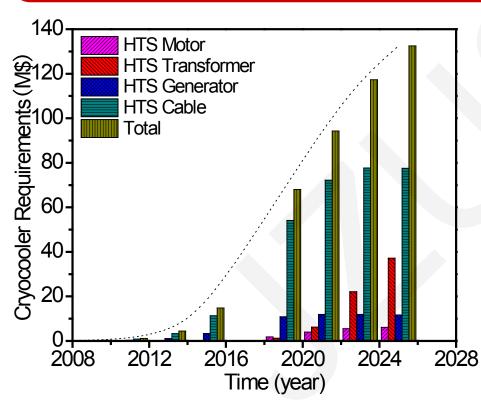


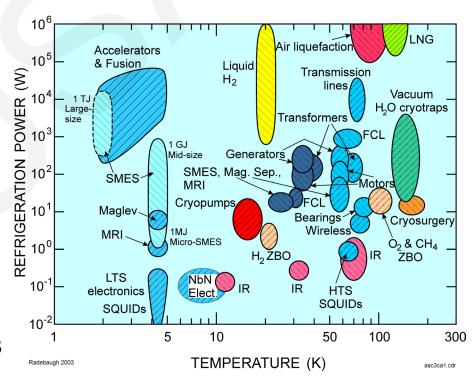




Cryocooler Requirements

High-power cryocoolers show promise in satisfying the increasing requirements of high temperature superconductor applications. The Stirling-type pulse tube cryocooler (SPTC) is one of the best candidates among the regenerative cryocoolers, because of its advantages of compactness, low vibration, high reliability, and high efficiency.





HTS cryocooler requirements

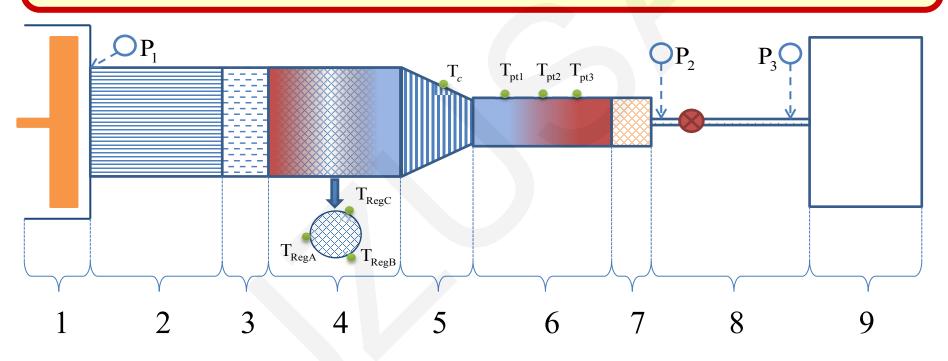
Cooling requirements for HTS applications





Illustration of the High power SPTC setup

In this study, a single-stage high power SPTC numerical model and experimental step up were employed to investigate the dependence of cooling performance on the charge pressure and operating. The influence of operating characteristics on the temperature no-uniformity in the regenerator was also investigated.



- 1: Compressor
- 2: Aftercooler
- 3: Flow straightener

- 4: Regenerator
- 5: Cold heat exchanger
- 6: Pulse tube

- 7: Warm heat exchanger
- 8: Inertance tube
- 9: Reservoir





Details of the High power SPTC setup

49

mm

Hybrid regenerator fillings are used to increase the transverse thermal conductance of the regenerator matrix, in order to reduce the temperature inhomogeneity

Sandwich type fillings

Matrix 1

T_h

Matrix 2

Brass screens 352 #

Stainless steel screens 400 #

Brass screens 352 #

SS screens 400 #

+Copper screens 80#

Stainless steel Stainless steel screens 400 # screens 400 #

 T_c

Quantity Value Component Diameter 117 mm Regenerator Length 49 mm Wire diameter 30 μm Regenerator matrix 0.65 **Porosity** Diameter 45 mm Pulse tube Length 170 mm Diameter 13 mm Inertance 1 $0.62 \, \mathrm{m}$ Length Diameter 15 mm Inertance 2 1.0 m Length Diameter 20 mm Inertance 3 Length 1.0 m

Schematic of the hybrid regenerator fillings

Dimensions of the main components of SPTC

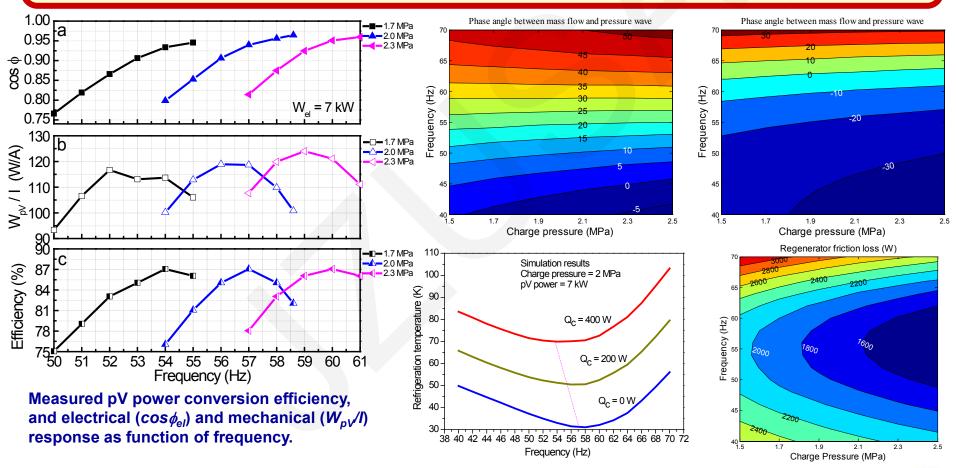


+Copper screens 80#



Effect of operating frequency

The operating frequency does not only influence the electrical impedance of the compressor, but also affects the mechanical impedance that is strongly related to the efficiency of the compressor. Hence, the frequency should be optimized in order to achieve the maximum compressor and regenerator efficiency.

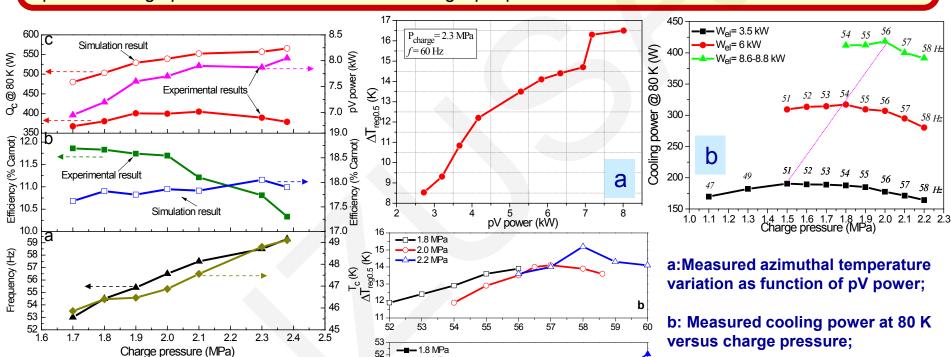






Effect of Charge pressure

For each charge pressure, there is a certain frequency for which a maximum temperature inhomogeneity in the regenerator is reached. The temperature non-uniformity increases with the increase of input power. The optimum charge pressure also rises with increasing input power.



2.0 MPa

€ 51 50

ص ₄₉

47

Cooling power (Qc) at 80 K, relative Carnot efficiency, available pV power, corresponding frequency and refrigeration temperature versus charge pressure from experiment and simulation with matrix 1.

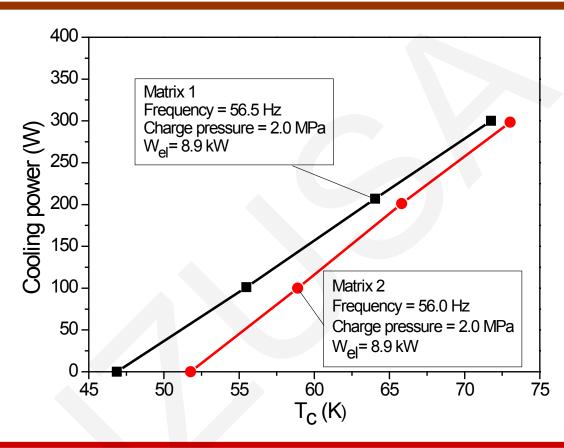
c: Measured azimuthal temperature variation in the middle of the regenerator (matrix 1) and refrigeration temperature as function of frequency





55 56 5 Frequency (Hz) 59

Optimized cooling performance



At 56.5 Hz and 2.0 MPa, the minimum no-load refrigeration temperature with matrix 1 is 46.9 K, and a cooling power of 300 W at 71.8 K is obtained with an input power of 8.9 kW. The no-load refrigeration temperature with matrix 2 is roughly 5 K higher than that with matrix 1. The SPTC can still provide a cooling power of 299 W at 73 K with matrix 2.



