Dynamic performance and control accuracy of a novel proportional valve with a switching technology-controlled pilot stage

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<u>Cite this as:</u> Qi ZHONG, En-guang XU, Ti-wei JIA, Hua-yong YANG, Bin ZHANG, Yan-biao LI, 2022. Dynamic performance and control accuracy of a novel proportional valve with a switching technology-controlled pilot stage. *Journal of Zhejiang University-SCIENCE A* (*Applied Physics & Engineering*, 23(4):272-285. <u>https://doi.org/10.1631/jzus.A2100463</u>



The structure of the two-stage hydraulic valve





Development of the advanced digital controller





Experiment analysis

The scheme of switching pilot technology proposed in this paper is shown to be feasible through theoretical analysis and experimental verification.





Conclusions

- As the oil supply pressure of the pilot stage increases, the flow gain is improved so that the dynamic response performance can be optimized by 21.5%. However, it will cause a larger steady-state error.
- Increasing the frequency of the pilot stage will reduce the output oil volume in each switching cycle, so that the flow ripple in the control chamber can be reduced, and the steady-state error can be controlled within 20µm, which meets the high precision control requirements of the flow.
- Switching pilot technology showed rapid dynamic performance and stable static characteristics, proving that it has a huge potential for application.

